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13. ABSTRACT (Maximum 200 Words)

The Apparel Research Network (ARN) was initiated by the Defense Logistics Agency (DLA) for the purpose of modernizing the ordering, distribution, and manufacturing of military uniforms, and transferring technology from twenty-three companies and universities, the ARN Partners, to the defense apparel manufacturers. The Apparel Order Processing Module (AOPM) is designed to respond to the critical need for an ability to order clothing expeditiously for military recruits and for other military personnel. This application program primarily supports the ordering of special sized clothing. The objective is to reduce the delivery cycle for an order from three to six weeks to fifteen days. Measuring personnel and issuing clothing may take place at a military base, ROTC, or Jr. ROTC location. It is important that measurements are complete and accurate to insure that personnel requiring special measurements do not lack required clothing. While most personnel are fitted with standard size garments, the special measurement problem is relatively low volume, but is an issue in terms of cost and delivery time.

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Apparel Research Network (ARN) Apparel Order Processing Module (AOPM)

Application Program for

Management of Special Measurement and Stock Clothing Orders

Submitted To

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30 Sep 1997 DO # 0005 SPO100-95-D-1004

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Apparel Research Network (ARN) Apparel Order Processing Module (AOPM)

Application Program
for
Management of Special Measurement and Stock Clothing Orders

The Apparel Research Network (ARN) Apparel Order Processing Module (AOPM) is designed to respond to the critical need for an ability to order clothing expeditiously for military recruits and for other military personnel. This application program primarily supports the ordering of special sized clothing. The objective is to reduce the delivery cycle for an order from three to six weeks to fifteen days. Measuring personnel and issuing clothing may take place at a military base, ROTC, or Jr. ROTC location. It is important that measurements are complete and accurate to insure that personnel requiring special measurements do not lack required clothing. While most personnel are fitted with standard size garments, the special measurement problem is relatively low volume, but is an issue in terms of cost and delivery time.

The ARN includes representatives from DoD organizations, defense apparel manufacturers (DAM), universities, and companies with technology to transfer to the apparel manufacturing process. A secondary objective of this project is to commercialize the techniques proven in the ARN AOPM, so that the benefits from the decrease in ordering cycles may be extended to the private sector.

Abbreviation / Symbol List

AAFES Army and Air Force Exchange service

ARN Apparel Research Network

DAM Defense Apparel Manufacturer

DoD Department of Defense

DPSC Defense Personnel Support Center (Clothing/Textile;

Food/Subsistence; Medical)

OPM Order Processing Module

DFAS Defense Finance and Accounting Service

OA Ordering Activity

CIIP Clothing Initial Issue Point

or

RIC Recruit Induction Center

(CIIP and RIC are used interchangeably)

Table Of Contents

1 - INTRODUCTION	1
2 - ASSUMPTIONS (SYSTEM CONSTRAINTS), METHODS AND PROCEDURES	1
ASSUMPTIONS (SYSTEM CONSTRAINTS)	3
Procedures	
3 - RESULTS	5
THE APPAREL ORDER PROCESSING SCREEN	5
THE MEASUREMENTS SCREENS	
THE PROFILE SCREENS	8
THE APPAREL ORDER LINE ITEMS (GARMENT) SCREEN	9
TURNAROUND TRANSACTIONS	9
4 - CONCLUSION	10

1 - Introduction

- A. Subject. The ARN AOPM Application System was a Short Term Project (STP) to develop a system to create and transmit special measurement orders for military clothing, and to receive and process corresponding transactions related to the orders.
- B. Purpose. To investigate the use of electronic data interchange (EDI) and the Internet as a method of transmitting special measurement data between RICs/CIIPs, DPSC, and DAMs.
 - C. Scope.
 - Assess the technology that could be used to enable the creation, transmission and management of special measurement order data, to include computer technology, electronic data interchange (EDI), VANs and the Internet.
 - 2) Develop, integrate, test, and implement the AOPM Application System.

2 - Assumptions (System Constraints), Methods and Procedures

Assumptions (System Constraints)

The following constraints guided the design and development of the AOPM system:

- 1) The AOPM must work in a variety of situations:
 - As an application extension of an Eagle¹ EDI system.
 - As application software with a standard flat file interface to any EDI system.
 - As a standalone application with an Internet interface.
 - As an application in a laptop system with a laplink interface to a system with EDI capability. The total application system which includes the AOPM must also include 1) windows for reviewing and adjusting the measurement data before transmission, and 2) a means for follow-up and recording status of an order. Communications options must include Internet and VAN options.
- 2) The programs and databases will be constructed with FoxPro for Windows, version 2.6a.
- 3) The ARN AOPM must be able to operate under Microsoft Windows or Windows 95 as both 1) an application invoked from the Eagle *Application* menu, or 2) a standalone application.
- 4) For the Eagle alternative, the program type may be an FXP file or a separate APP, either of which must operate from the base Eagle directory.
- 5) For the standalone alternative, an EXE file is preferred. (Other options may be used if approved in advance.)
- 6) Regardless of alternative, the window characteristics must be of other Eagle windows including the comprehensive *Find* functions, the general Eagle "look and feel", and the schemes described in this specification.
- 7) The output from the application will be database records as specified in ARN Order Processing Module and Related Transactions, Tables 10-12.

¹ Eagle is a standard EDI software product offered by EDI Integration Corporation.

- 8) The format for downloading from application database records will be the Eagle "@H@" 850 format (see the specification document, ARN Order Processing Module and Related Transactions, Specification M), so that it may be readily translated to EDI. The same format may be used as input to alternative EDI systems, but it is the responsibility of the user to provide any required linkages from the flat file to that EDI system. (Downloading processes includes data mapping.)
- 9) For the standalone alternative, the output from the database records will be in the same format as (7) above, but will be transmitted via the Internet as a [formatted] text message. Only a designated military installation will be the recipient of such [flat file] messages.
- 10) The recipient's @H@ 850 formatted data (ARN Order Processing Module and Related Transactions, Specification M) will use the data to create a record as though the data were entered locally. The recipient user may then review such orders on screen, modify any of them if necessary, and release them individually for EDI transmissions to DPSC. A field in the database will identify the source of the order.
- 11) The AOPM screen scenarios are:
 - Prompt for heading-type data relative to the person being measured.
 - Prompt for items of clothing which have been checked for this person.
 - Prompt for measurements for garments ordered.
 - Garments and measurements are connected in that the garments are used to specify what
 measurements will be required. All garments <u>may</u> be entered before any measurements are
 required, for example.
 - If the same measurement was already entered for a previous garment for this person, display that value on screen. Do not allow an empty value for a mandatory measurement (REQ="M").
 - Check each measurement for acceptability within its range.
 - When all measurements are entered, check for biological sense. If weight or height are not entered, skip this check.
- 12) The AOPM measurement windows will include silhouettes (male and female figures) to indicate where measurements are to be made. These silhouettes were provided by Clemson and others. Examples are shown in the section titled 3 Results on page 5. The measurement windows must include the silhouettes (BMP files). Silhouettes must be associated with radio buttons. In addition to the radio button, include a short description of the posture or shoulders. The Profile window for female Posture, Prominent Seat and Large Abdomen requires radio buttons and check boxes. Also display shoulder and bust profile groups with radio buttons.
- 13) The edits required for each field are to be shown as Min and Max values for each measurement.
- 14) The system must check that the validity of measurements makes biological sense. The criteria for testing will be supplied in a database. The biological sense check will be made after each measurement is entered. The scheme is to find the person's sex measurement type. Then check that the measurement given falls within the specified minimum and maximum range. If the check fails, the operator is notified with a system message.
- 15) The display of windows (and silhouettes) is governed by the choice for type of person (man, woman, boy, girl) made from the initial window. (Boy and girl will not be included in the pilot test windows.)
- 16) A method must be provided for reviewing and modifying the measurements similar to the Eagle Next/Previous/List/Find/Edit/Delete push buttons and functions provided with other Eagle windows. However, modifications will not be permitted after the relevant EDI for outbound transmission has been created.
- 17) A release check box must be included on the window in order to indicate that a measurement set is released for transmission. The window will also include an EDI check box to show when the EDI data map was created.
- 18) A release will ultimately result in an 850 transaction set to be sent from either the measurement site or the site which received the @H@ 850 Internet transmission. (A release from a non-EDI site will result in transmission of the @H@ 850 formatted data.)
- 19) The system must include a corresponding report program for each transaction set (other than 997) used in the pilot application. This must include *Print* and *Preview* options.

Methods

Assessing Technology. The enabling technology available today to support preparation and transparent transfer of transactions among ARN Partners include:

- A. Computer Technology. Microcomputers are available with sufficient power to be used for preparation and transmission of Special Measurement Orders (and Stock Orders) for military clothing, and generation of EDI transaction format containing the order information.
- B. Electronic Data Interchange (EDI). EDI encompasses the ANSI X12 EDI Standards, EDI Translator Software, and Value Added Networks (VANs) or the Internet. Together they permit the transparent exchange of processable data between computers, data bases and applications at dispersed locations. VANs and the Internet were chosen by ARN as the primary methods of communication, due to the availability of these connections at many of the ARN Partner sites.
- C. Requirements Analysis. The requirements of AOPM were analyzed and available technology was reviewed prior to the development and implementation of the ARN AOPM. In the system, as proposed, the ordering points (CIIPs, RICs) prepare Measurement and Profile information and create electronic Purchase Orders in the AOPM Software. The Purchase Order data was data mapped to the X12 850 Purchase Order transaction set, and the follow-on data from DPSC and the DAMs was mapped to X12 Transaction Sets 855, 860, 856, 824 and 810. Comprehensive process flow analysis was performed at all concerned ARN pilot sites. The analysis and resultant specification are included in the document entitled ARN Order Processing Module and Related Transactions, prepared by EDI Integration Corporation. The sites analyzed include:
 - Special Measurement Area, CIIP, Ft. Jackson, SC
 - Administrative Area, CIIP, Ft. Jackson, SC
 - Special Measurement Office, DPSC
 - ROTC & JrROTC Units
 - 1. U.S. Army ROTC Cadet Command, Ft. Monroe, VA.
 - 2. U.S. Navy ROTC, Naval Education and Training, Pensacola, FL
 - 3. U.S. Air Force ROTC Logistics, Maxwell AFB, Montgomery, AL
 - Navy Exchange Service
 - Army & Air Force Exchange Service Stores
 - CIIP, Lackland AFB, San Antonio, TX
 - Clemson Apparel Research (CAR) Demo Site
 - Cal Poly Demo Site
 - The HAAS Tailoring Company
 - Maryland Clothing Manufacturing, Inc. Baltimore, MD
- D. Systems Development and Integration. The AOPM application software was developed in the Microsoft FoxPro data base language. The application software was integrated with the data mapping of the ANSI X12 transaction sets listed above, and with the EAGLE EDI translator. The EAGLE EDI translator contains all the ANSI X12 EDI transaction sets, and the communications external reference (EXREF) for the Internet and for the MCI and GEIS VANs. The FTP EXREF was prepared with the flexibility to work with any of the Internet Service Providers (ISP) that the ARN Partners might subscribe to for service.

Procedures

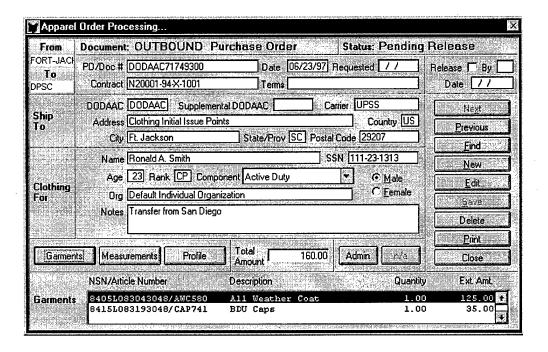
System development and integration was a straight-forward effort of requirements analysis, programming of the application screens, and integration of the application software with the EDI translator, EDI transaction set, and the Internet FTP and VAN connections.

The system was tested by creation of special measurement orders at Fort Jackson, South Carolina. Purchase Orders (X12 850) were transmitted to DPSC, and then on to Clemson Apparel Research (CAR). Advance Ship Notices were created at CAR and transmitted to Fort Jackson. Additional testing has been performed with Purchase Order Changes (860) and Purchase Order Acknowledgments (855) between DPSC and the Cal Poly demo site. Using pcAnywhere, EDI Integration Corporation provided on-line assistance and maintenance support to the ARN Partners.

3 - Results

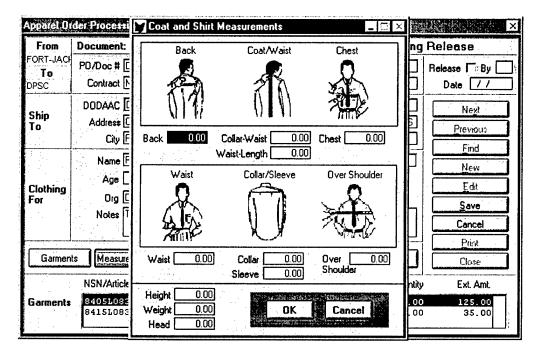
The Apparel Order Processing Screen

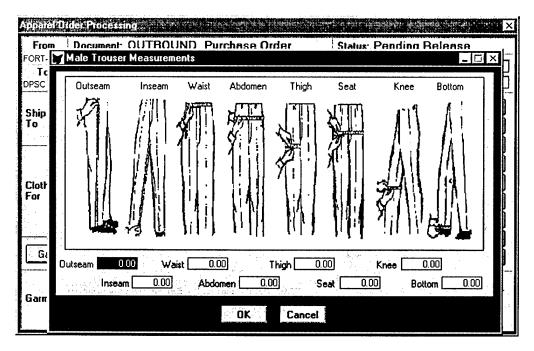
The Apparel Order Processing Screen is the main transaction entry and review screen in AOPM. It is designed to perform many different functions, and the use of these functions varies depending upon the location at which AOPM is installed. The possible functions include: Creation of outbound transactions, such as Purchase Orders (X12 850), including all Garment, Measurement and Profile information, Purchase Order Acknowledgments (855), Advance Ship Notices (ASN) (856), ASN Responses (824), and Invoices (810); receipt and review of inbound transactions, including Purchase Orders (850), Purchase Order Acknowledgments (855), Purchase Order Changes (860), Advance Ship Notices (ASN) (856), ASN Responses (824), and Invoices (810). All needed data entered into an original Purchase Order is returned automatically in subsequent (related) documents when the P.O. is responded to by another AOPM system, and thus the relevant data is carried throughout the transaction cycle, from Purchase Order to Invoice.



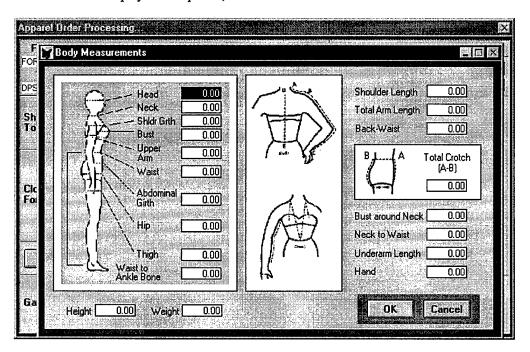
The Measurements Screens

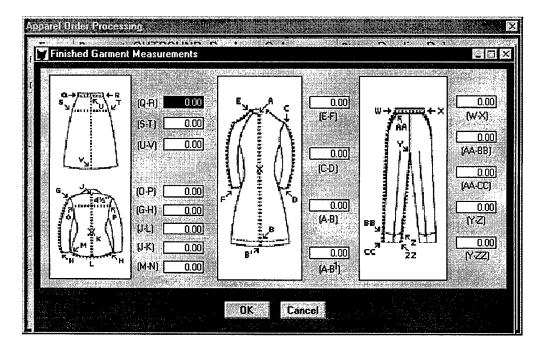
When the Measurements button on the Apparel Order Processing Screen is pressed, a set of gender-specific screens is displayed with prompts for measurements. If the Clothing For individual is male, the Coat and Shirt Measurements Screen and the Male Trouser Measurements Screen are displayed in sequence, as shown below:





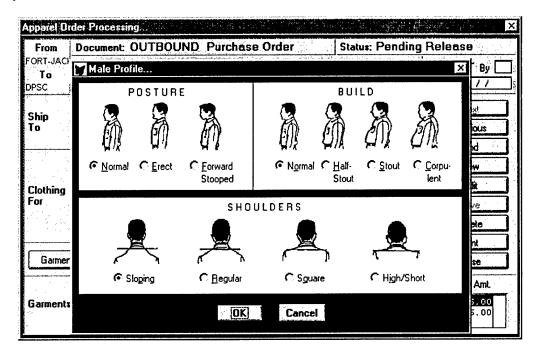
If the Clothing For individual is female, the Body Measurements Screen and the Finished Garment Measurements Screen are displayed in sequence, as shown below:



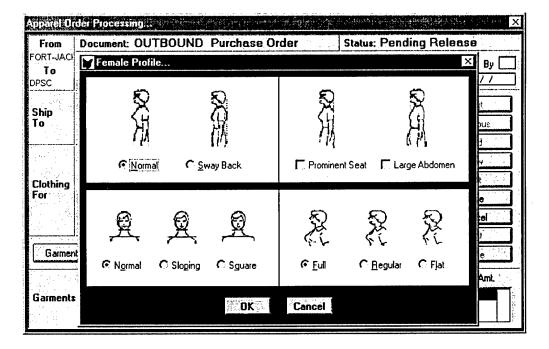


The Profile Screens

When the Profile button on the Apparel Order Processing Screen is pressed, a gender-specific screen is displayed with prompts for profile information. If the Clothing For individual is male, the following screen is displayed:

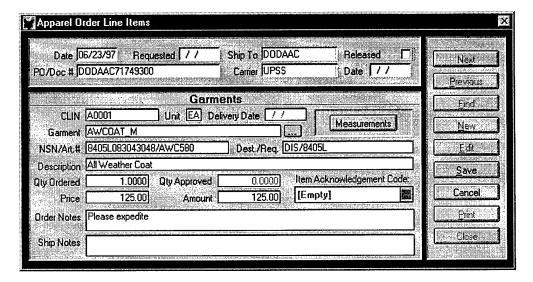


If the Clothing For individual is female, the following screen is displayed:



The Apparel Order Line Items (Garment) Screen

The Apparel Order Line Items Screen is displayed when the Garments button on the Apparel Order Processing Screen is pressed. Garments may be selected from a popup list, which automatically inserts all stored data about the chosen garment. The measurements screens may be reviewed from this screen as well as the Apparel Order Processing Screen.



Turnaround Transactions

A turnaround transaction is an outbound transaction that uses data from an incoming transaction to populate some of its fields. AOPM provides a method for automatically generating the major portion of each turnaround transaction. Specific turnaround relationships are defined for ARN transactions. Details are presented in Table 1 below:

Table 1. Turnaround Relationships

Receive	Turnaround To	Send To
850 Purchase Order at Property Management from ROTC, Jr. ROTC	850 (Approve; add data per Property Management requirements)	DPSC 45
850 Purchase Order at DAM from DPSC	855 Purchase Order Acknowledgment	DPSC
850 Purchase Order at DAM from DPSC	856 Ship Notice	"Ship To" ordering activity; DPSC; DCMC
856 Ship Notice at "Ship To" ordering activity from DAM	824 Application Advice (Proof of delivery)	DAM and payment location
850 Purchase Order from DAM at DPSC	810 Invoice	DPSC or DFAS
850 Purchase Order from Property Management at DPSC	Flat file to mainframe or internal application (Optional)	Mainframe or internal application

4 - Conclusion

AOPM is an inexpensive and effective system for the creation and transmission of special measurement and stock orders and the follow-on documents between the RICs/CIIPs, DPSC, and DAMs, using EDI, VANs and the Internet.



APPAREL RESEARCH NETWORK (ARN)

Apparel Order Processing Module (AOPM)

Field User Manual

ARN/AOPM

Field User Manual

Submitted To

Defense Logistics Agency (DLA) DLA-MMPRT

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Table of Contents

SYSTEM OVERVIEW	1
EDI Transaction Types	2
Table 1. EDI Transaction Sets Processed By AOPM	2
Data Mapping	4
SETTING UP AOPM	5
THE AOPM LOGIN SCREEN	5
SYSTEM SETUP SCREENS	6
The Site Information Screen	6
KeystrokesField Definitions	
Ordering Official Screens	
Select Ordering Official Dialogue	
Buttons Ordering Official Information Screen	
Field Definitions	
Navigation and Control Buttons	
Measurement Taker Screens	12
Select Measurement Taker Dialogue	
Buttons	
Measurement Taker Information Screen Field Definitions	
Navigation and Control Buttons	
-	
THE APPAREL ORDER PROCESSING SCREEN	15
CREATING OUTBOUND TRANSACTIONS	16
Select Transaction Type Dialogue	16
Turnaround Transactions	16
Figure 1. Turnaround Processes	17
Table 2. Turnaround Relationships	17
OUTBOUND PURCHASE ORDER (X12 850)	18
Keystrokes	
Field Definitions	
Subordinate Screen Buttons	
Administrative Contacts Screen	
Field Definitions and Buttons	
Garment Screen for Purchase Order	
Navigation and Control Buttons	
Garment Selection Screen	
THE MEASUREMENTS BUTTON	
Coat and Shirt Measurements Screen (Male)	25
Field Definitions and Buttons	
Male Trouser Measurements Screen	26

APPAREL ORDER PROCESSING MODULE

Field Definitions and Buttons	
Body Measurements Screen (Female)	
Field Definitions and Buttons	
Finished Garment Measurements Screen (Female)	
THE PROFILE BUTTON	
Male Profile Screen	
Radio Buttons	30
Female Profile Screen	
Radio Buttons and Check Boxes	
INBOUND ASN (DD250/X12 856)	
Subordinate Screen Buttons	
DD250 Address Information Screen Keystrokes	32
Keystrokes Field Definitions and Buttons	32
OUTBOUND ASN RESPONSE (X12 824)	33
Select Transaction Type Dialogue for Outbound ASN Response	
Field Definitions and Buttons	33
ASN Response - Additional Information	34
Field Definitions and Buttons	
INBOUND PURCHASE ORDER (X12 850)	
Subordinate Screen Buttons	
OUTBOUND PURCHASE ORDER ACKNOWLEDGMENT (X12 855)	
Select Transaction Type Dialogue	
INBOUND PURCHASE ORDER CHANGE REQUEST (X12 860)	39
Subordinate Screen Buttons	
Garment Screen for Inbound Purchase Order Change Request	40 10
Purchase Order Change Contact InformationField Definitions	41
OUTBOUND ASN (DD250/X12 856)	42
Garment Screen for Outbound ASN	43
DD250 Address Information Screen	43
OUTBOUND INVOICE SCREEN (X12 810)	44
Commercial Invoice Additional Information Screen	45
Field Definitions	45
Outbound Invoice Garment Screen	
INBOUND INVOICE SCREEN (X12 810)	
Subordinate Screen Buttons	
APPENDIX A - INTRODUCTION TO ARN DATA MAPPING	A-1
APPENDIX B - EDI DATA MAPPING	
Table B1. ARN Industry Flat File Record Formats (Purchase Order) to X12 850	
Table B2. ARN Industry Flat File Record Formats (Invoice) to X12 810	
Table B3. ARN Industry Flat File Record Formats (Ship Notice) to X12 856	
Table B4. ARN Industry Flat File Record Formats (Receiving Report) to X12 824	
Table B5. ARN Industry Flat File Record Formats (Purchase Order Ack) to X12 855	B-10

Table B6. ARN Industry Flat File Record Formats (Purchase Order Change Req.) to XI	'2 860B-11
APPENDIX C - AIMS DATA MAPPING SPECIFICATIONS	C-1
Table C1. ARN Industry Flat File Record Formats (Purchase Order) to ARN-AIMS	
Table C2. ARN Industry Flat File Record Formats (Invoice) to ARN-AIMS	
Table C3. ARN Industry Flat File Record Formats (Ship Notice) to ARN-AIMS	
Table C4. ARN Industry Flat File Record Formats (Receiving Report) to ARN-AIMS	
APPENDIX D - AOPM SPECIAL ORDER PROCESSES	D-1
Flow D1: Special Measurement Area, CIIP, Ft. Jackson, SC	D-1
Diagram D1.1: Special Measurement Form	
Diagram D1.2: Purchase Order Flow	
Diagram D1.3: DD250/ASN and ASN Response	
Diagram D1.4: P.O./DD250 Overall Flow	
Diagram D1.5: ROTC Satellite Entry for CPB	
Diagram D1.6: ROTC Satellite Entry for MPB	
Flow D2: CIIP, Lackland AFB, San Antonio, TX	
Diagram D2.1: Special Measurement Form	
Diagram D2.2: Purchase Order Flow	
Diagram D2.3: DD250/ASN and ASN Response	
Flow D3: Clemson Apparel Research (CAR) Demo Site	
Flow D4: The HAAS Tailoring Company	
Flow D5: Maryland Clothing Manufacturing Inc. Baltimore MD	

System Overview

This manual applies to Version I of the Apparel Research Network (ARN) Apparel Order Processing Module (AOPM). The AOPM is a PC-based application system that creates or receives electronic orders, shipping documents and invoices for military clothing. It is designed for use at any activity involved in the processing of these orders, including Clothing Initial Issue Points (CIIPs), Defense Apparel Manufacturers (DAMs), and the Defense Personnel Support Center (DPSC). After the creation of order, shipping or invoice transaction via the AOPM entry screen, the transaction data is translated to Electronic Data Interchange (EDI) format and transmitted to the intended recipient. At a receiving location, after EDI translation, the AOPM may be used to review and respond to the transaction.

This manual describes the transaction entry screen and associated maintenance screens for creating or reviewing inbound or outbound documents related to military clothing orders, including measurement, profile, shipment information, status messages, invoices, and other related documents. Also described are the mapping and translation processes associated with conversion of data to various file formats and the transmission of data to intended recipients.

The Apparel Research Network (ARN) is a working group formed to address issues relative to ordering clothing expeditiously for military recruits and for other military personnel. The ARN Order Processing Module (AOPM) was created to support the electronic ordering of special measurement and stock clothing. The objective is to reduce the delivery cycle for an order from three to six weeks to fifteen days. Measuring personnel and issuing clothing may take place at a military base, ROIC, or Jr. important location. It is measurements are complete and accurate to personnel requiring measurements do not lack required clothing.

While the AOPM may be used at a DoD site for preparing special measurement orders, it may also be used at DPSC and the DAM for both stock orders and special measurement orders.

Acronyms

AAFES Army and Air Force Exchange service

ARN Apparel Research Network

ASN Advance Shipping Notice

DAM Defense Apparel Manufacturer

DoD Department of Defense

DPSCDefense Personnel Support Center (Clothing/Textile; Food/Subsistence; Medical)

OPM Order Processing Module

DFASDefense Finance and Accounting Service

OA Ordering Activity

CIIP Clothing Initial Issue Point

or

RIC Recruit Induction Center

(CIIP and RIC are used interchangeably)

The AOPM is designed to operate in a variety of different system environments:

- As an integrated application within an Eagle¹ EDI system.
- As a standalone application software with a standard flat file interface to any EDI system.
- As a standalone application with an interface to an Internet file transfer method, such as FTP or MIME.
- As a standalone application in a laptop system with a laplink or other interface to a system with EDI capability.

EDI Transaction Types

There are six transaction types supported by Version 1 of the AOPM. They are listed below with their corresponding EDI Transaction Set ID numbers², transaction flow, and function. For more detailed information on AOPM data flow, see *Appendix D - AOPM Special Order Processes* on page D-1.

Table 1. EDI Transaction Sets Processed By AOPM

Table 1. EDI Transaction Sets Processed By AOPM			
Transaction Type	ID#	Flow	Function
Purchase Order	850	Orderer to DPSC; DPSC to Manufacturer	This transaction set is sent by a DoD site to DPSC or to a DAM and will include all information necessary to fill an order including special measurement data.
Purchase Order Acknowledgment	855	Manufacturer to DPSC	This transaction set is sent by the manufacturer to DPSC to acknowledge receipt of the order.
Purchase Order Change	860	Orderer to DPSC; DPSC to Manufacturer	This transaction set is sent by a DoD site to DPSC or to a DAM and modifies a Purchase Order which was previously transmitted.
Advance Ship Notice (ASN)	856	DAM to Recipient of garments	This transaction set is sent by the DAM to the DoD receiving locations.
ASN Response	824	DoD orderer to	This transaction set is sent by a

¹ Eagle is a standard EDI software product offered by EDI Integration Corporation.

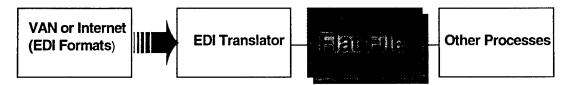
² EDI Transaction Set ID numbers are assigned by the American National Standards Institute (ANSI) Accredited Standards Committee (ASC) X12.

Table 1. EDI Transaction Sets Processed By AOPM			
Transaction Type	ID#	Flow	Function
		DAM	DoD ordering activity to a DAM after an Advance Ship Notice (856) has been received. It is used to confirm that a reported delivery was received and to note discrepancies in the delivery, if any.
Invoice	810	DAM to Payer	This transaction set is sent by the manufacturer to DPSC to initiate the payment process.

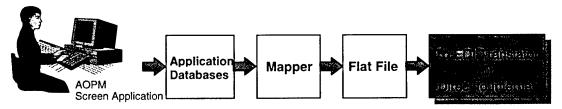
Data Mapping

The AOPM system includes data mapping interfaces to several systems. In an EAGLE environment, this data mapping is done automatically as part of the "Do All Moves" or "Move Data To/From Host" options. In a non-Eagle system, such as DPSC, this function is performed via extra Process Menu options in AOPM. For more information on Data Mapping, see Appendix A - Introduction to ARN Data Mapping on page A-1.

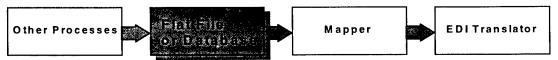
• EDI to flat file formats (all sites)—



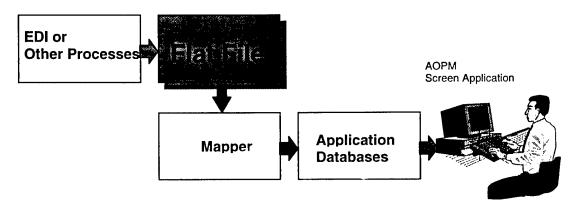
AOPM databases to flat file formats (DoD AOPM Sites)—



Flat file or database formats to EDI (all sites)—

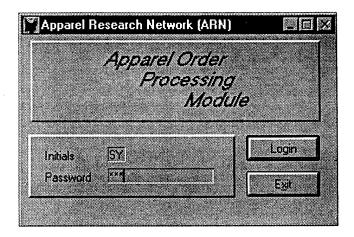


Flat file formats to AOPM databases (DoD and DAM Sites)—



Setting Up AOPM

The AOPM Login Screen

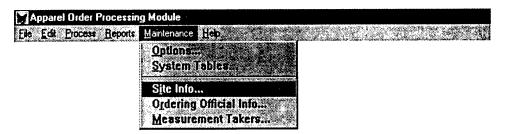


The first login to AOPM should be with the initials "SY" (part of the "System" entry in the Ordering Official Screen—see below), and the password "ARN", then click the "Login" button (or press <Enter> twice).

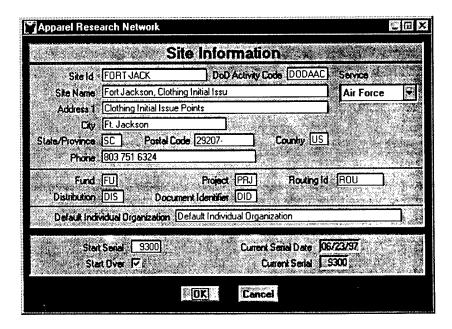
System Setup Screens

The Site Information Screen

The Site Information Screen contains information about the DODAAC site at which the AOPM is installed. Certain fields of information are derived from the EAGLE Translator Databases, if present, otherwise they are key entered. This screen must be completed before AOPM is used.



The Site Information Screen is available from the Maintenance Menu on the AOPM Menu Bar.



Keystrokes

The following are the keystrokes available for the Site Information Screen.

• To move within the fields on the application screen, you may use the **TAB** or **Shift-TAB** keys, or click on a field of your choosing with the mouse.

Field Definitions

Site ID If this is an Eagle site, this value is automatically entered from the EAGLE databases. If this is a non-Eagle site, enter a code to be used for identifying the site to the EDI translator and/or to any Internet recipients of data entered at this site. DoD Activity DoD Activity Code (DODAAC). Code If this is an Eagle site, this value is automatically entered from the Site Name EAGLE databases. If this is a non-Eagle site, enter the DODAAC site name. Branch of service code used to determine which set of clothing Service applies: Army Navy **JRROTC** Air Force

Marine Corps

Address 1

If this is an Eagle site, this value is automatically entered from the EAGLE databases. If this is a non-Eagle site, enter the street address of the DODAAC site.

SRROTC

City

If this is an Eagle site, this value is automatically entered from the EAGLE databases. If this is a non-Eagle site, enter the city name of the DODAAC site.

• State/ Province If this is an Eagle site, this value is automatically entered from the EAGLE databases. If this is a non-Eagle site, enter two-character state code for the DODAAC site.

• Postal Code

If this is an Eagle site, this value is automatically entered from the EAGLE databases. If this is a non-Eagle site, enter the zip code or other postal delivery code for the DODAAC site.

Country

If this is an Eagle site, this value is automatically entered from the EAGLE databases. If this is a non-Eagle site, two-character country code for the DODAAC site.

Phone

If this is an Eagle site, this value is automatically entered from the EAGLE databases. If this is a non-Eagle site, enter the telephone number of the DODAAC site.

Fund

DoD fund code

Project

Project

• Routing ID

Routing identifier (Example: for DPSC, use "S9T".)

Distribution

Distribution code

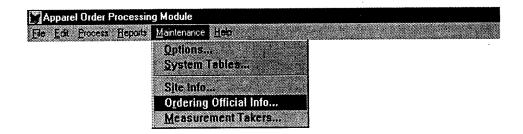
Document
 Identifier

Document identification

•	Default Individual Organization	Enter a default value for the "clothing for" individual's organization. This value will be placed in the Individual Organization field for all new Purchase Orders created on the AOPM Main Screen.
•	Start Serial	Starting serial number (Orders are numbered sequentially each day starting with this number. If this field is empty, starting value will default to 1). If the Start Over check box is checked, this value will be used at the start of each day.
•	Current Serial Date	System field: Displays the date of the last serial number used.
•	Start Over	If this check box is checked, the value in the Start Serial field (or 1 if that field is empty) will be used at the start of each day.
•	Current Serial	System field: Displays the value of the last serial number used.
•	OK Button	Closes the Site Information Screen, saving changes.
•	Cancel Button	Closes the Site Information Screen, abandoning changes.

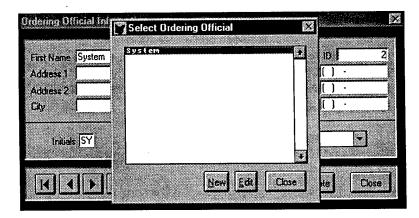
Ordering Official Screens

The Ordering Official Screens are provided for setting up all operators of the AOPM. All individuals who enter transaction should enter their information on this screen, and use their specific logon and password when entering AOPM.



The Ordering Official screens are available via the Maintenance Menu on the AOPM Menu Bar.

Select Ordering Official Dialogue

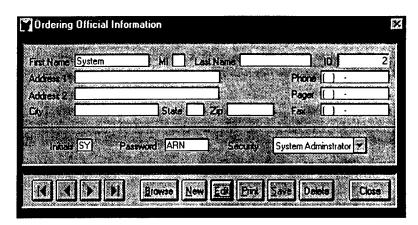


The Select Ordering Official Dialogue is the first to appear. This screen allows existing Ordering Officials to be selected for editing, or for new Ordering Officials to be added.

Buttons

•	New	To add a new Ordering Official, press the New button
•	Edit	To edit an existing Ordering Official, select the desired name and press the Edit button
•	Close	Press close to pass this screen, and the currently selected Ordering Official will appear on the Ordering Official Information Screen.

Ordering Official Information Screen



Field Definitions

•	First Name	The first name of the Ordering Official
•	MI	The middle initial of the Ordering Official
•	Last Name	The last name of the Ordering Official
•	ID	System field: Displays the system-assigned ID number for this Ordering Official. This number is used internally by AOPM.
•	Address 1	The first line of the street address for the Ordering Official
•	Address 2	The second line of the street address for the Ordering Official
•	City	The city name for the Ordering Official
•	State	The two-character state code for the Ordering Official
•	Zip	The zip or postal code for the Ordering Official
•	Phone	The telephone number for the Ordering Official
•	Pager	The pager number for the Ordering Official
•	Fax	The fax number for the Ordering Official
•	Initials	Two initials (i.e. first and last) for this Ordering Official which will be used to sign on via the AOPM Logon Screen
•	Password	Up to 8 characters which will be entered at sign-on in the AOPM Logon Screen
•	Security	The security level applied to this Ordering Official

Navigation and Control Buttons

H	Displays the first Ordering Official record stored in AOPM
4	Displays the previous Ordering Official record stored in AOPM
>	Displays the next Ordering Official record stored in AOPM
H	Displays the last Ordering Official record stored in AOPM
• Browse	Causes the Select Ordering Official Dialogue to reappear, showing all Ordering Official records stored in AOPM. The user may select an Ordering Official and press Close.
• New	Allows a new Ordering Official to be created.
• Edit	Allows the currently displayed Ordering Official's data to be edited.
• Print	Allows the currently displayed Ordering Official's data to be printed.
• Save	Saves the Ordering Official data currently being edited.
• Cancel	If present, Abandons any changes made in the current editing session to the currently displayed Ordering Official.
• Delete	If present, deletes the currently displayed Ordering Official.
• Close	Closes the Ordering Official screen.

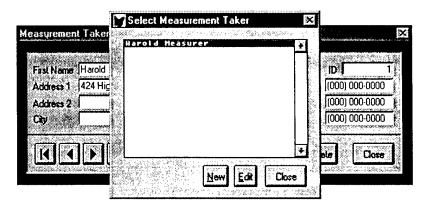
Measurement Taker Screens

The Measurement Taker Screens are provided for setting up the names and addresses of all individuals who take measurements that are entered into AOPM. This information should be entered prior to the creation of outbound Purchase Orders in AOPM.



The Measurement Taker screens are available via the Maintenance Menu on the AOPM Menu Bar.

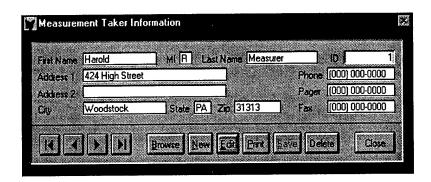
Select Measurement Taker Dialogue



Buttons

- New To add a new Measurement Taker, press the New button
- Edit To edit an existing Measurement Taker, select the desired name and press the Edit button
- Close Press close to pass this screen, and the currently selected Measurement Taker will appear on the Measurement Taker Information Screen.

Measurement Taker Information Screen



Field Definitions

•	First Name	The first name of the Measurement Taker
•	MI	The middle initial of the Measurement Taker
•	Last Name	The last name of the Measurement Taker
•	ID	System field: Displays the system-assigned ID number for this Measurement Taker. This number is used internally by AOPM.
•	Address 1	The first line of the street address for the Measurement Taker
•	Address 2	The second line of the street address for the Measurement Taker
•	City	The city name for the Measurement Taker
•	State	The two-character state code for the Measurement Taker
•	Zip	The zip or postal code for the Measurement Taker
•	Phone	The telephone number for the Measurement Taker
•	Pager	The pager number for the Measurement Taker
•	Fax	The fax number for the Measurement Taker

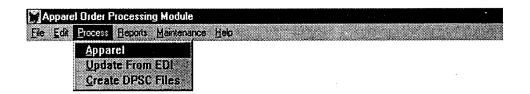
Navigation and Control Buttons

I◀	Displays the first Measurement Taker record stored in AOPM
4	Displays the previous Measurement Taker record stored in AOPM
•	Displays the next Measurement Taker record stored in AOPM
M	Displays the last Measurement Taker record stored in AOPM

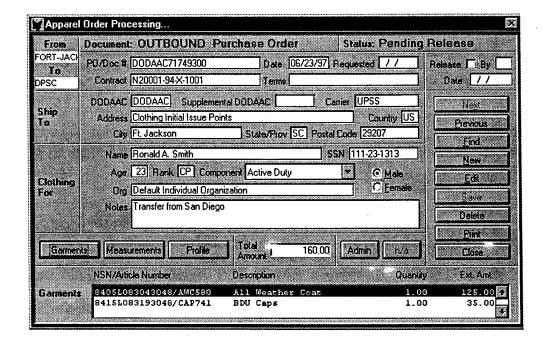
• Browse	Causes the Select Measurement Taker Dialogue to reappear, showing all Measurement Taker records stored in AOPM. The user may select an Measurement Taker and press Close.
• New	Allows a new Measurement Taker to be created.
• Edit	Allows the currently displayed Measurement Taker's data to be edited.
• Print	Allows the currently displayed Measurement Taker's data to be printed.
• Save	Saves the Measurement Taker data currently being edited.
• Cancel	If present, Abandons any changes made in the current editing session to the currently displayed Measurement Taker.
• Delete	If present, deletes the currently displayed Measurement Taker.
• Close	Closes the Measurement Taker screen.

The Apparel Order Processing Screen

The Apparel Order Processing Screen is the main transaction entry and review screen in AOPM. It is designed to perform many different functions, and the use of these functions varies depending upon the location at which AOPM is installed. The possible functions include: Creation of outbound transactions, such as Purchase Orders (X12 850), Purchase Order Acknowledgments (855), Advance Ship Notices (ASN) (856), ASN Responses (824), and Invoices (810); receipt and review of inbound transactions, including Purchase Orders (850), Purchase Order Acknowledgments (855), Purchase Order Changes (860), Advance Ship Notices (ASN) (856), ASN Responses (824), and Invoices (810). All needed data entered into an original Purchase Order is returned automatically in subsequent (related) documents when the P.O. is responded to by another AOPM system, and thus the relevant data is carried throughout the transaction cycle, from Purchase Order to Invoice.



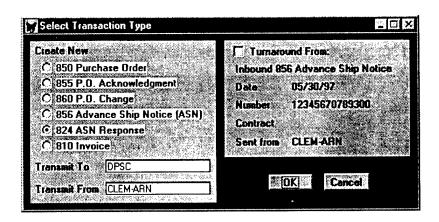
The Apparel Order Processing Screen is available from the Process Menu on the AOPM Menu Bar. Note: The other two options on this menu are available for use only at the DPSC Site.



Creating Outbound Transactions

To create any outbound transaction, press the *New* button on the Apparel Order Processing Screen. The Select Transaction Type window will appear. Select the desired transaction type on the left side of the window. Ignore the right side of the window *unless* you are creating a turnaround transaction (see *Turnaround Transactions* on page 16) or you are using a previous purchase order as a template for a new one.

Select Transaction Type Dialogue



On the left side of the dialogue box, select the outbound transaction type (in this case, "850 Purchase Order"). Enter a code (i.e. "DPSC") for the Transmit To field. The Transmit From field is automatically filled in from the Site ID field in the Site Information Screen. For a new transaction that is not a turnaround transaction, such as a purchase order, the right side of this dialogue is ignored. If it is to be a turnaround transaction, check the "Turnaround From" check box on the right side of the dialogue (see *Turnaround Transactions* below). Press the OK button to return to the Apparel Order Processing Screen.

Turnaround Transactions

A turnaround transaction is an outbound transaction that uses data from an incoming transaction to populate some of its fields. Details are presented in Figure 1 and Table 2 below. The identifying data from the original inbound transaction should appear on the right side of the dialogue. If this information is incorrect, click Cancel and make sure that the correct inbound transaction is displayed on the Apparel Order Processing Screen. If the information is correct, press the OK button to begin creating the turnaround transaction.

Figure 1. Turnaround Processes

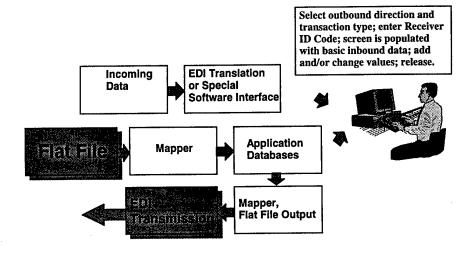
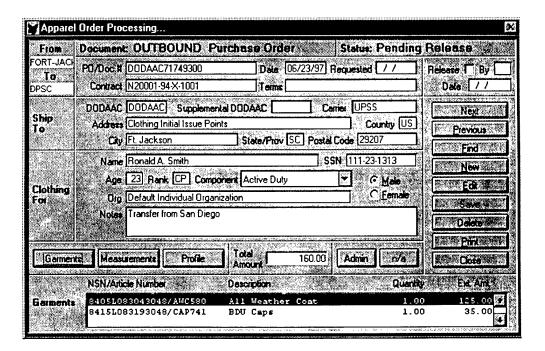


Table 2. Turnaround Relationships

	Receive	Turnaround To	Send To
	ase Order at Property ent from ROTC, Jr. ROTC	850 (Approve; add data per Property Management requirements)	DPSC:
850 Purch DPSC	ase Order at DAM from	855 Purchase Order Acknowledgment	DPSC
850 Purch DPSC	ase Order at DAM from	856 Ship Notice	"Ship To" ordering activity; DPSC; DCMC
	Notice at "Ship To" activity from DAM	824 Application Advice (Proof of delivery)	DAM and payment location
850 Purch DPSC	nase Order from DAM at	810 Invoice	DPSC or DFAS
	nase Order from Property ent at DPSC	Flat file to mainframe or internal application (Optional)	Mainframe or internal application

Outbound Purchase Order (X12 850)

The creation of an outbound Purchase Order is the start of an AOPM trading cycle, and involves the largest volume of data and number of screens for any AOPM transaction. To create an outbound Purchase Order, press the *New* button on the Apparel Order Processing Screen (see next page). The Select Transaction Type window will appear. Select "850 Purchase Order" on the left side of the window. Ignore the right side of the window *unless* you are using a previous purchase order as a template for the new one. For more information, see *Turnaround Transactions* on page 16.



Keystrokes

The following are the keystrokes available for the AOPM Application Screen.

To move within the fields on the application screen, you may use the **TAB** or **Shift-TAB** keys, or click on a field of your choosing with the mouse.

Field Definitions

•	From	System field: Displays the EAGLE EDI Partner code for the sender of an inbound or outbound transaction.
•	То	System field: Displays the EAGLE EDI Partner code for the receiver of an inbound or outbound transaction.
•	PO/Doc#	The document number for the Purchase Order.

•	Date	The date of the Purchase Order.
•	Requested	Date Requested.
•	Contract	Contract number.
•	Terms	Terms applicable to the current transaction.
•	Release	Check this box to release the Purchase Order for transmission in the next communications session.
•	Ву	System field: Displays the initials of the Ordering Official logged into AOPM when the release box is checked.
•	Date	System field: Displays the date of release of the current transaction.
•	DODAAC	Ship-to Department of Defense Activity Code. This field is filled automatically from the Site Information Screen.
•	Supplemental DODAAC	Supplemental Department of Defense Activity Code.
•	Carrier	Carrier Code.
•	Address	Ship-to address. This field is filled automatically from the Site Information Screen.
•	Country	Ship-to country code (2-character code). This field is filled automatically from the Site Information Screen.
•	City	Ship-to city. This field is filled automatically from the Site Information Screen.
•	State/Prov	Ship-to state or province (2-character code). This field is filled automatically from the Site Information Screen.
•	Postal Code	Ship-to postal code (up to 10 digits). This field is filled automatically from the Site Information Screen.
•	Name	Clothing-for individual name.
•	SSN	Clothing-for individual Social Security Number.
•	Age	Clothing-for individual age.
•	Rank	Clothing-for individual rank.
•	Component	Clothing-for individual component: Active Duty, National Guard, Reserve, or None (blank).
•	Male/Female	Clothing-for individual's gender. Determines which measurement and profile screens are presented.
•	Org	Clothing-for individual's organization.
•	Notes	Transaction note.
•	Total Amount	System field: Displays the total price of all garments entered on the Garment (line item) Screen.

Subordinate Screen Buttons

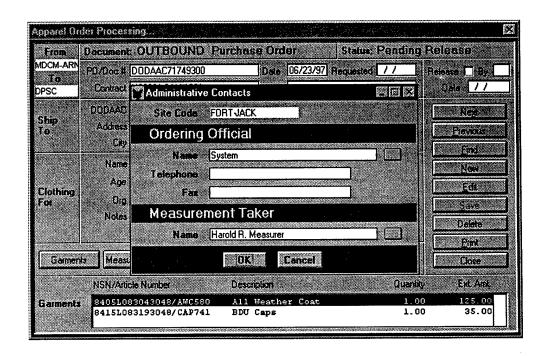
•	Garments	Displays the Garment Screen.
•	Measurements	Displays the Measurement Screens in sequence, depending on the value of the Male/Female radio button.
•	Profile	Displays the Profile Screens in sequence, depending on the value of the Male/Female radio button.
•	Admin	Displays the Administrative Contacts Screen.
•	n/a	This button is not active for the current transaction type.

Navigation and Control Buttons

•	Next	Displays the next transaction in the AOPM database.
•	Previous	Displays the previous transaction in the AOPM database.
•	Find	Allows a search of all transactions in the AOPM database. The selected transaction is displayed.
•	New	Permits creation of a new transaction, via the New Transaction Dialogue.
•	Edit	Permits editing of the currently displayed transaction.
•	Save	Saves any changes to the currently displayed transaction.
•	Delete	Deletes the currently displayed transaction.
•	Print	Prints the currently displayed transaction.
•	Close	Closes the Apparel Order Processing Screen.

Administrative Contacts Screen

When the Admin button on the Apparel Order Processing (Purchase Order) Screen is pressed, the Administrative Contacts Screen appears. Note: This screen appears once automatically when creating a new Purchase Order via the "New" button.

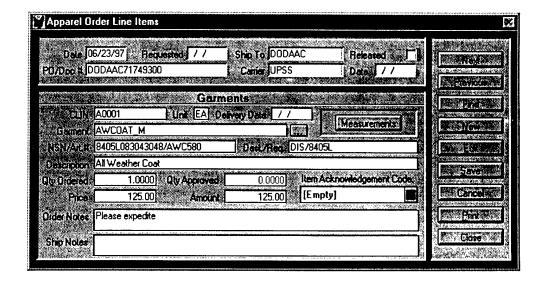


To select an Ordering Official or Measurement Taker from the AOPM databases, press the button marked "..." to the right of the Name field for each. For more information on these values, see Ordering Official Screens on page 9 and Measurement Taker Screens on page 12.

Field Definitions and Buttons

Site Code	System field: Displays the Site Code from the Site Information Screen.
Ordering Official	
• Name	The name of the Ordering Official logged into AOPM when the transaction was created.
• Telephone	The telephone number of the Ordering Official.
• Fax	The fax number of the Ordering Official.
Measurement Taker	
Measurement Taker Name	The name of the Measurement Taker.
	The name of the Measurement Taker. Closes the Administrative Contact Screen, saving any changes.

Garment Screen for Purchase Order



PO Information Fields (header information - display only)

• Date Purchase Order Date.

Requested Date Requested.

• Ship To Ship-to DODAAC code.

• Released If checked, indicates transaction has been released from AOPM.

• PO/Doc# Document Number.

Carrier Code.

• Date Date released (if applicable).

Garment Line Item Fields

• CLIN Contract Line Item Number

• Unit Unit of Measure for item (i.e. "EA").

Delivery Date
 Not applicable for purchase orders. For ASN (DD250) transactions, this field is used for the DAM's delivery data for the purceat line item.

field is used for the DAM's delivery date for the current line item.

• Garment The internal Garment Code for the selected garment. This field is

automatically filled after a garment is selected, but it may be

modified if necessary.

• Select Garment

Button

This button, to the right of the Garment field, presents a list of valid garments for the Service currently set up in the Site

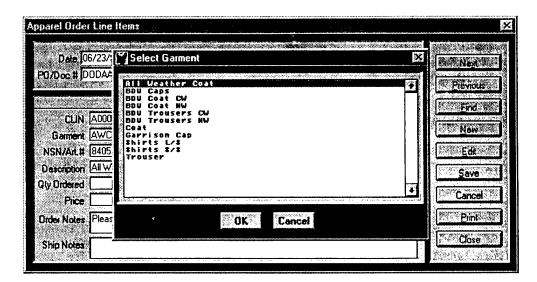
Information Screen.

•	Measurements	This button presents the measurement screens for the gender of the "Clothing For" individual.
•	NSN/Art.#	The National Stock Number or Article Number for the selected garment. This field is automatically filled after a garment is selected, but it may be modified if necessary.
•	Dest./Req.	System field: Destination/Requisition
		(This value is determined from the 3-character code Distribution Code in the Site Information Screen, plus the character "/", plus the first 5 characters of the NSN/Art.# for the selected garment)
•	Description	The description for the selected garment. This field is automatically filled after a garment is selected, but it may be modified if necessary.
•	Qty Ordered	The number of garments ordered.
•	Price	The price of each garment.
•	Qty Approved	Not applicable for purchase orders. For ASN Response transactions, this field is used for the approved quantity for the current line item. For P.O. Change transactions (which may only be created at DPSC), this field becomes the "New Quantity" field.
•	Amount	System field: The extended amount of the current line item (quantity multiplied by price).
•	Item Acknowledg- ment Code	Not applicable for purchase orders. For ASN Response transactions, item acceptance or rejection is indicated here. The options are IA - Item Accept, IR - Item Reject, and IP - Item Partial Accept. If the value is [empty], no Item Acknowledgment Code will be transmitted.
•	Order Notes	Free-form note related to the line item.
•	Ship Notes	Not applicable for purchase orders. For ASN (DD250) transactions, this field can be used for notes related to shipment of the current line item.

Navigation and Control Buttons

•	Next	Displays the next garment (line item) for the current transaction.
•	Previous	Displays the previous garment (line item) for the current transaction.
•	Find	Allows a search of all line items for the current transaction. The selected transaction is displayed.
•	New	Permits addition of a new line item.
•	Edit	Permits editing of the currently displayed line item.
•	Save	Saves any changes to the currently displayed line item.
•	Cancel	Deletes the currently displayed line item.
•	Print	Prints the currently displayed line item.
•	Close	Closes the Garment Screen.

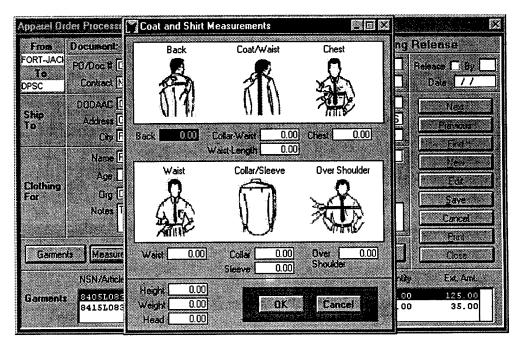
Garment Selection Screen



To select a garment for the current line item, press the button marked "..." to the right of the Garment field. The *Select Garment* list will appear. Highlight the desired garment from the list and press the OK button. This will cause the Garment, NSN/Art.#, Description and Dest/Req fields to be filled automatically. Each of these fields can be manually modified except for the Dest/Req field, which is updated when the Garment or NSN field is changed.

The Measurements Button

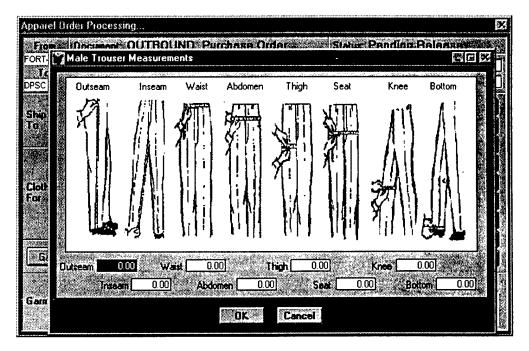
Coat and Shirt Measurements Screen (Male)



Field Definitions and Buttons

•	Back	Coat length, back width (Min=10 in; Max=20 in).
•	Collar-Waist	Coat length, collar to waist (Min=15 in; Max=25 in).
•	Waist-Length	Coat length, waist to length desired (Min=30 in; Max=60 in).
•	Chest	At breast level, inhale (Min=30 in; Max=50 in).
•	Waist	Around waist at navel (just above hips), stomach natural position (Min=25 in; Max=51 in).
•	Collar	Around neck at center (Min=12 in; Max=19 in).
•	Sleeve	Base of neck to top of hand, arm straight down (Min=30 in; Max=39 in).
•	Over Shoulder	Shoulder circumference (Min=38 in; Max=56 in).
•	Height	Height, barefoot (Min=60 in; Max=81 in).
•	Weight	Weight, no shoes (Min=90 lb; Max=310 lb).
•	Head	Around head at the center of the forehead (Min=12 in; Max=20 in).
•	OK Button	Closes this screen, saving any changes.
•	Cancel Button	Closes this screen, abandoning any changes.

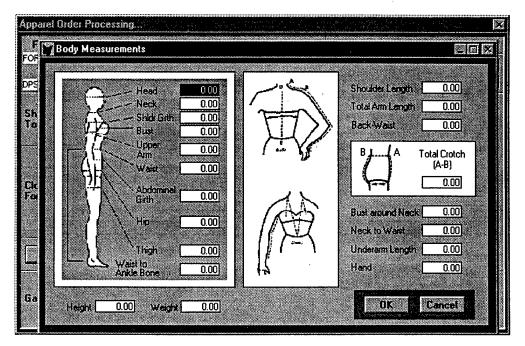
Male Trouser Measurements Screen



Field Definitions and Buttons

•	Outseam	Top of hip to bottom of ankle (Min=36 in; Max=72 in).
•	Inseam	Crotch to bottom of ankle (Min=25 in; Max=40 in).
•	Waist	Around waist at navel (just above hips), stomach natural position (Min=25 in; Max=51 in).
•	Abdomen	Around body just above top of legs (Min=22 in; Max=60 in).
•	Thigh	Around thigh near crotch (Min=12 in; Max=22 in).
•	Seat	Around body at center of seat (Min=35 in; Max=60 in).
•	Knee	Around knee at knee cap (Min=10 in; Max=18 in).
•	Bottom	Desired circumference at bottom or hem of trousers (Min=15 in; Max=25 in).
•	OK Button	Closes this screen, saving any changes.
•	Cancel Button	Closes this screen, abandoning any changes.

Body Measurements Screen (Female)



Field Definitions and Buttons

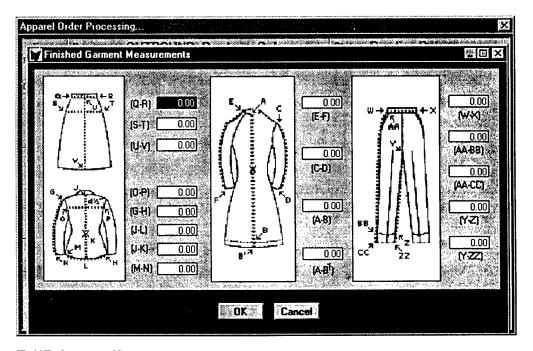
•	Head	Around head at just above forehead (Min=9 in; Max=18 in).
•	Neck	Neck to dress hemline (Min=30 in; Max=50 in).
•	Shldr Grth	Shoulder girth (Min=15 in; Max=30 in).
•	Bust .	Bust point to bust point around neck (Min=20 in; Max=40 in).
•	Upper Arm	Upper arm, around fullest part (Min=12 in; Max=22 in).
•	Waist	Around waist at navel (just above hips), stomach natural position (Min=20 in; Max=51 in).
•	Abdominal Girth	Abdominal girth (Min=22 in; Max=50 in).
•	Hip	Around body at hips (Min=35 in; Max=60 in).
•	Thigh	Around thigh near crotch (Min=10 in; Max=20 in).
•	Waist to Ankle Bone	Waist to ankle bone (Min=28 in; Max=56 in).
•	Shoulder Length	Shoulder length (Min=15 in; Max=25 in).
•	Total Arm Length	Total arm length from center back (Min=25 in; Max=42 in).
•	Back-Waist	Center back at neck to waist length (Min=24 in; Max=36 in).
•	Total Crotch (A-B)	Waist front through crotch to waist back (Min=28 in; Max=46 in).
•	Bust around Neck	Bust point to bust point around neck (Min=20 in; Max=40 in).

Cancel Button

•	Neck to Waist	Around neck to waist (Min=30 in; Max=50 in).
•	Underarm Length	Underarm length (Min=16 in; Max=30 in).
•	Hand	Around hand below thumb (Min=5 in; Max=9 in).
•	Height	Height, barefoot (Min=60 in; Max=77 in).
•	Weight	Weight, no shoes (Min=85 lb; Max=250 lb).
•	OK Button	Closes this screen, saving any changes.

Finished Garment Measurements Screen (Female)

Closes this screen, abandoning any changes.



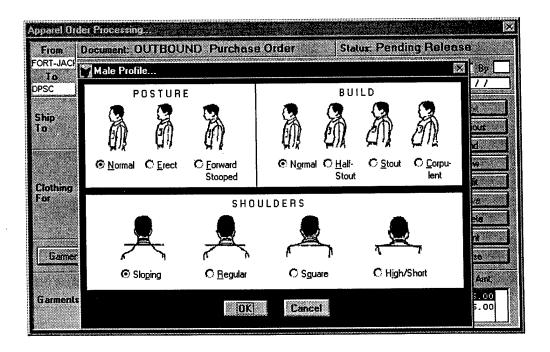
Field Definitions and Buttons

•	(Q-R)	Around waist at navel (just above hips), stomach natural position (Min=20 in; Max=51 in).
•	(S-T)	Around body at hips (Min=35 in; Max=60 in).
•	(U-V)	Hemmed skirt length (Min=15 in; Max=45 in).
•	(O-P)	Coat length, back width (Min=10 in; Max=20 in).
•	(G-H)	Total arm length from center back (Min=25 in; Max=42 in).
•	(J-L)	Jacket length (Min=20 in; Max=45 in).

(J-K)	Coat length, collar to waist (Min=15 in; Max=23 in).
(M-N)	Around body at hips (Min=35 in; Max=60 in).
(E-F)	Base of neck to top of hand, arm straight down (Min=25 in; Max=35 in).
(C-D)	Total arm length from center back (Min=25 in; Max=42 in).
(A-B)	Neck to dress hemline (Min=30 in; Max=50 in).
(A-B1)	Neck to unhemmed dress length (Min=32 in; Max=52 in).
(W-X)	Around waist at navel (just above hips), stomach natural position (Min=20 in; Max=51 in).
(AA-BB)	Top of hip to trouser hemline (Min=30 in; Max=50 in).
(AA-CC)	Top of hip to unhemmed trouser length (Min=32 in; Max=52 in).
(Y-Z)	Crotch to trouser hemline (Min=20 in; Max=35 in).
(Y-ZZ)	Crotch to unhemmed trouser length (Min=22 in; Max=37 in).
OK Button	Closes this screen, saving any changes.
Cancel Button	Closes this screen, abandoning any changes.
	(M-N) (E-F) (C-D) (A-B) (A-B1) (W-X) (AA-BB) (AA-CC) (Y-Z) (Y-ZZ) OK Button

The Profile Button

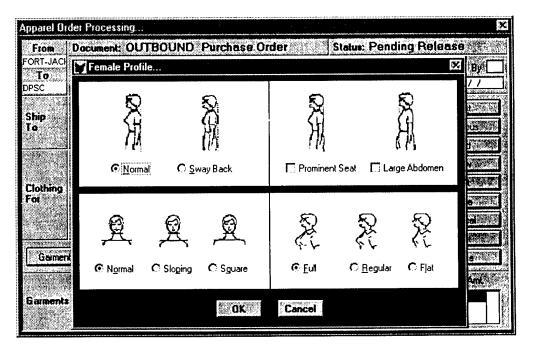
Male Profile Screen



Radio Buttons

Posture Select Normal, Erect, or Forward Stooped.
 Build Select Normal, Half-Stout, Stout, or Corpulent.
 Shoulders Select Sloping, Regular, Square, or High/Short.
 OK Button Closes this screen, saving any changes.
 Cancel Button Closes this screen, abandoning any changes.

Female Profile Screen



Radio Buttons and Check Boxes

Posture Select Normal or Sway Back.
 Abdomen If applicable, check Prominent Seat and/or Large Abdomen.
 Shoulders Select Normal, Sloping, or Square.
 Bust Select Full, Regular, or Flat.
 OK Button Closes this screen, saving any changes.
 Cancel Button Closes this screen, abandoning any changes.

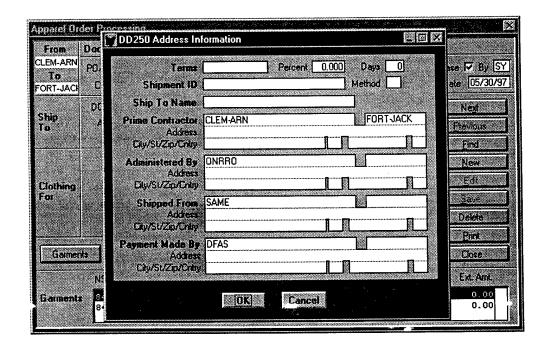
Inbound ASN (DD250/X12 856)

All fields on the Apparel Order Processing Screen are the same as the Purchase Order. The DD250 button replaces the n/a button:

Subordinate Screen Buttons

•	Garments	Displays the Garment Screen.
•	Measurements	Displays the Measurement Screens in sequence, depending on the value of the Male/Female radio button.
•	Profile	Displays the Profile Screens in sequence, depending on the value of the Male/Female radio button.
•	Admin	Displays the Administrative Contacts Screen. For more information, see page 21.
•	DD250	This button presents the DD250 Address Information Screen.

DD250 Address Information Screen



Keystrokes

The following are the keystrokes available for the DD250 Address Information Screen.

To move within the fields on the application screen, you may use the TAB or Shift-**TAB** keys, or click on a field of your choosing with the mouse.

Field Definitions and Buttons

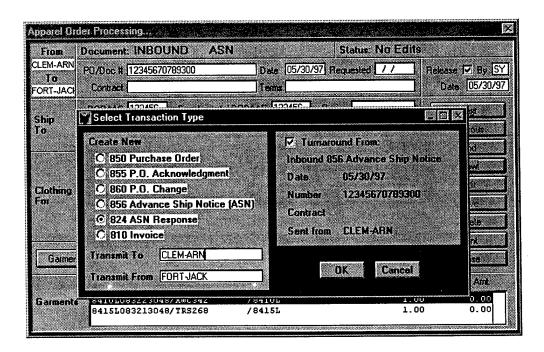
The following are the field definitions and buttons available for the DD250 Address Information Screen, which is a subordinate screen to the Apparel Order Processing Screen when an Inbound or Outbound ASN is displayed.

•	Terms	Terms code.
•	Percent	Terms discount percent.
•	Days	Terms discount days.
•	Shipment ID	Shipment or Bill of Lading Number.
•	Method	Shipment Method.
•	Ship To Name	The name of the organization to ship to.
•	Prime Contractor	The Name of the Prime Contractor, with additional DODAAC Code (to the right of the Name field), Address and City/St/Zip/Cntry fields.
•	Administered By	The Name of the Administered By organization, with additional DODAAC Code (to the right of the Name field), Address and City/St/Zip/Cntry fields.
•	Shipped From	The Name of the Shipped From organization, with additional DODAAC Code (to the right of the Name field), Address and City/St/Zip/Cntry fields.
•	Payment Made By	The Name of the Payment Made By organization, with additional DODAAC Code (to the right of the Name field), Address and City/St/Zip/Cntry fields.
•	OK Button	Closes the current screen.
•	Cancel Button	Closes the current screen (has the same effect as the OK button, since there are no edits permitted on inbound transactions).

Outbound ASN Response (X12 824)

To create an ASN Response transaction in response to an inbound ASN, display that inbound ASN, and press the New button. In the Select Transaction Type Dialogue, insure that the 824 ASN Response is selected, enter the EDI Trading Partner code in the Transmit To field, and check the Turnaround From check box. For more information, see *Turnaround Transactions* on page 16.

Select Transaction Type Dialogue for Outbound ASN Response



Field Definitions and Buttons

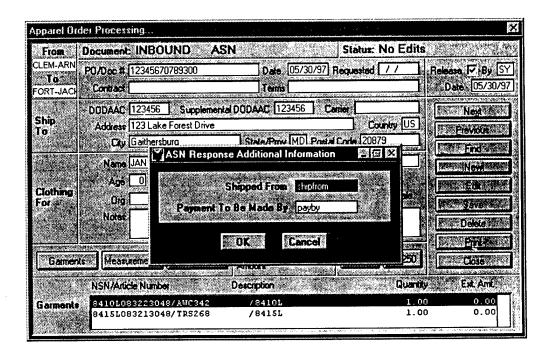
•	"Create New" radio buttons	Allows selection of the Transaction Type.
•	Transmit To	The EDI Partner Code for the receiver of the new transaction.
•	Transmit From	Your AOPM Site ID. This field is filled automatically.
•	Turnaround From	Check this box if you are creating a turnaround transaction. For ASN Response, this box should be checked.

OK Button Closes this screen, saving any changes.

Cancel Button Closes this screen, abandoning any changes.

When you create an outbound ASN Response, the ASN Response - Additional Information Screen will appear. After you press OK on that screen, the ASN Response document will be visible. The Resp button will bring up the ASN Response - Additional Information Screen if further changes are needed.

ASN Response - Additional Information



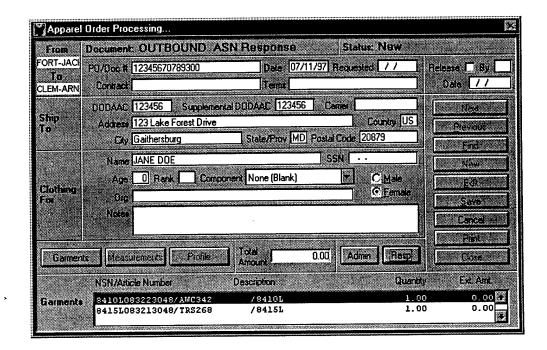
Field Definitions and Buttons

Shipped From DODAAC Code for the Shipped From organization

 Payment To Be DODAAC Code for the Payment To Be Made By organization Made By

• OK Button Closes this screen, saving any changes.

• Cancel Button Closes this screen, abandoning any changes.



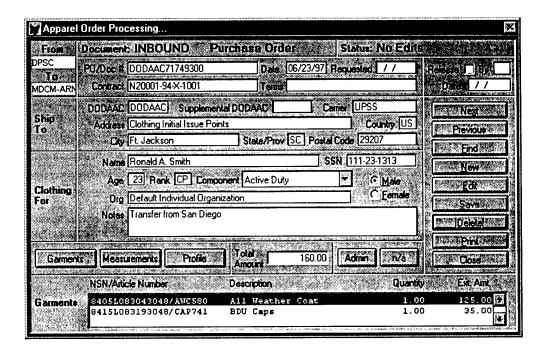
The basic ASN Response Transaction is created automatically. Data may be changed or added as needed. Fields which can be modified are editable when in Edit mode (this is the default mode for a new transaction, and is available at other times by pressing the Edit button). The same is true on the Apparel Order Line Items Screen, which is available by pressing the Garments button.

Unique Subordinate Screen Button

• Resp Brings up the ASN Response - Additional Information Screen if further changes are needed.

Inbound Purchase Order (X12 850)

The Inbound Purchase Order may not be edited. All information may be reviewed on the screen. Subordinate screens are available by pressing the appropriate buttons: Garments, Measurements, Profile and Admin. For more information on these screens, see page 18.



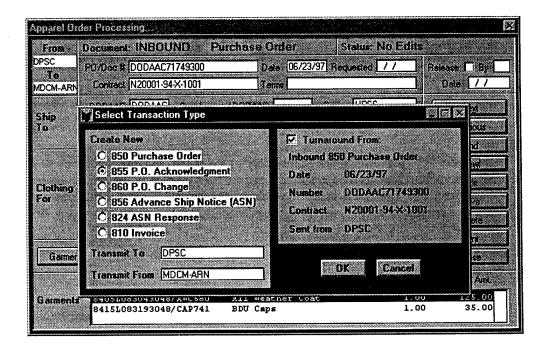
Subordinate Screen Buttons

•	Garments	Displays the Garment Screen.
•	Measurements	Displays the Measurement Screens in sequence, depending on the value of the Male/Female radio button.
•	Profile	Displays the Profile Screens in sequence, depending on the value of the Male/Female radio button.
•	Admin	Displays the Administrative Contacts Screen.
•	n/a	This button is not active for the current transaction type.

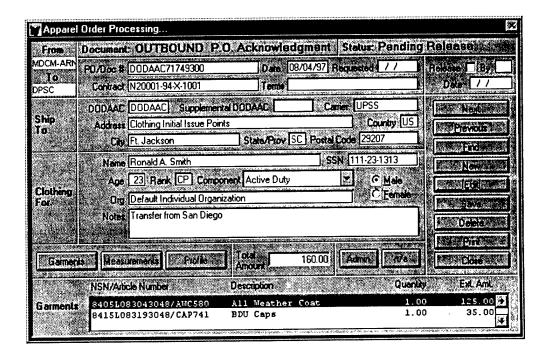
Outbound Purchase Order Acknowledgment (X12 855)

To create an outbound Purchase Order Acknowledgment, display the Inbound Purchase Order and press the New button. The Select Transaction Type Dialogue will appear.

Select Transaction Type Dialogue



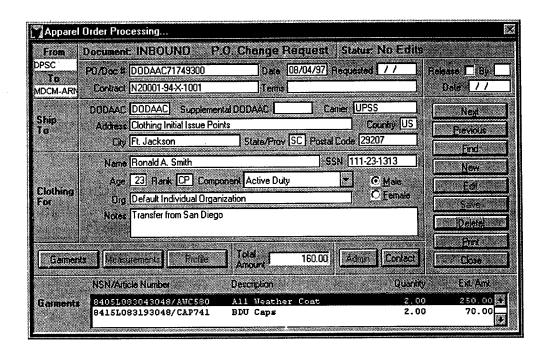
Click on 855 P.O. Acknowledgment, enter the Transmit To EDI Partner Code (i.e. DPSC), and check the Turnaround From check box. The Inbound Purchase Order date, number and contract should appear on the right side of the dialogue. If this information is incorrect, click Cancel and make sure that the correct Inbound Purchase Order is displayed on the Apparel Order Processing Screen. If the information is correct, press the OK button to begin creating the P.O. Acknowledgment.



The basic P.O. Acknowledgment transaction is created automatically. Data may be changed or added as needed. Fields which can be modified are editable when in Edit mode (this is the default mode for a new transaction, and is available at other times by pressing the Edit button). The same is true on the Apparel Order Line Items Screen, which is available by pressing the Garments button.

Inbound Purchase Order Change Request (X12 860)

The Inbound Purchase Order Change Request may not be edited. All information may be reviewed on the screen. Subordinate screens are available by pressing the appropriate buttons: Garments and Contact.

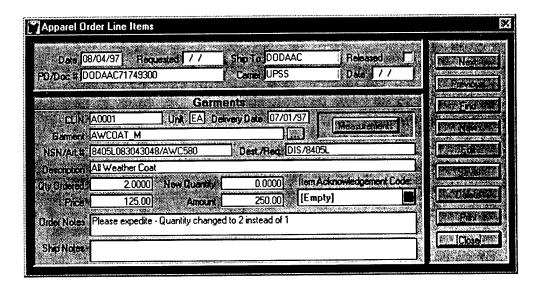


Subordinate Screen Buttons

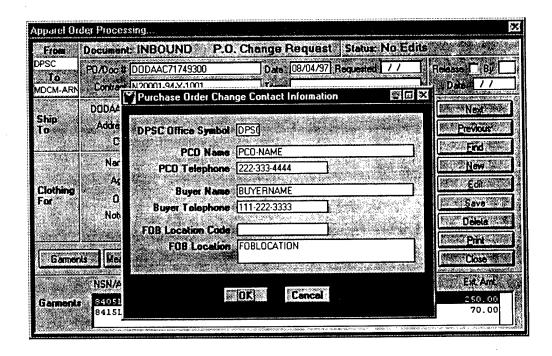
• Garments Displays the Garment Screen.

• Contact Displays the Purchase Order Change Contact Information Screen.

Garment Screen for Inbound Purchase Order Change Request



Purchase Order Change Contact Information



Field definitions for this screen are on the following page.

Field Definitions

Cancel Button

DPSC Office A code identifying the DPSC Office. Symbol The name of the Primary Contracting Officer. PCO Name The telephone number of the Primary Contracting Officer. PCO Telephone The name of the buyer. Buyer Name The telephone number of the buyer. Buyer Telephone A code identifying the FOB location. FOB Location Code OK Button Closes the current screen.

Closes the current screen (has the same effect as the OK button,

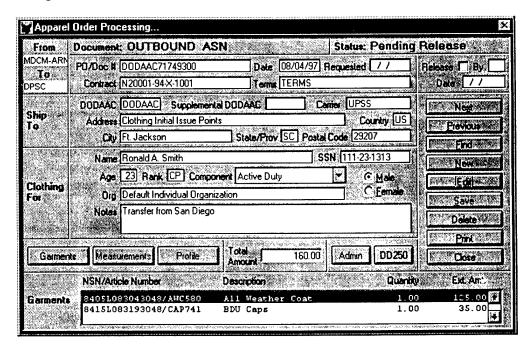
since there are no edits permitted on inbound transactions).

Outbound ASN (DD250/X12 856)

To create an outbound ASN, display the Inbound Purchase Order and press the New button. The Select Transaction Type Dialogue will appear. For more information on this screen, see page 16.

Click on 856 Advance Ship Notice, enter the Transmit To EDI Partner Code (i.e. FT-JACK), and check the Turnaround From check box. The Inbound Purchase Order date, number and contract should appear on the right side of the dialogue. If this information is incorrect, click Cancel and make sure that the correct Inbound Purchase Order is displayed on the Apparel Order Processing Screen. If the information is correct, press the OK button to begin creating the ASN.

You may also enter an Outbound ASN without an Inbound Purchase Order in the database, by leaving blank the Turnaround From check box on the Select Transaction Type Dialogue.



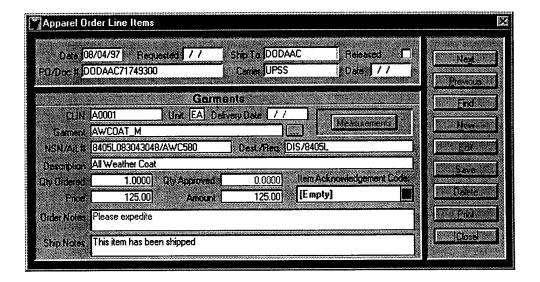
The basic ASN transaction is created automatically. Data may be changed or added as needed. Fields which can be modified are editable when in Edit mode (this is the default mode for a new transaction, and is available at other times by pressing the Edit button). The same is true on the Apparel Order Line Items Screen, which is available by pressing the Garments button.

Subordinate Screen Buttons

Garments Displays the Garment Screen.

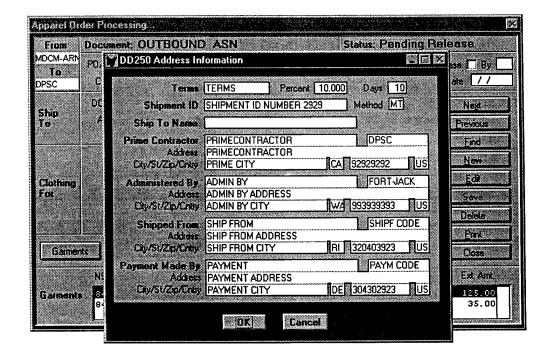
DD250 Displays the DD250 Address Information Screen.

Garment Screen for Outbound ASN

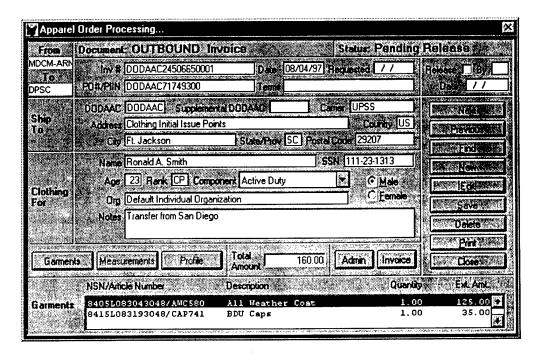


The Apparel Order Line Item Screen displays the data from the original Purchase Order, and permits modification of the Garment fields, as well as the addition of a Delivery Date and Ship Notes.

DD250 Address Information Screen



Outbound Invoice Screen (X12 810)



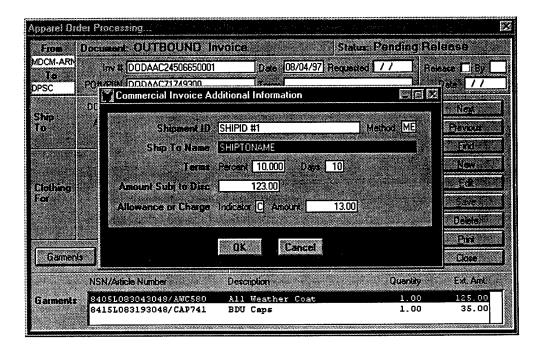
Subordinate Screen Button

• Garments Displays the Garment Screen.

• Admin Displays the Administrative Contacts Screen.

• Invoice Displays the Commercial Invoice Additional Information Screen.

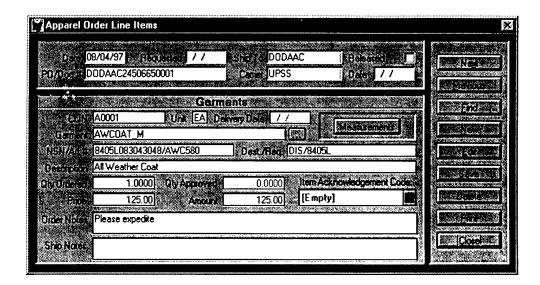
Commercial Invoice Additional Information Screen



Field Definitions

		err of the second of the secon
•	Shipment ID	The Shipment ID for the garments shipped.
•	Method	The shipment method.
•	Ship To Name	The Ship-to Name
•	Terms	The terms percent and days applied to the invoice.
•	Amount Subj to Disc	The portion of the invoice amount to which a terms-based discount would be applied.
•	Indicator	Enter "A" for allowance; "C" for charge.
•	Amount	Any allowance or charge (as indicated in the <i>Indicator</i> field) that is applied to the invoice.
•	OK Button	Closes this screen, saving any changes.
•	Cancel Button	Closes this screen, abandoning any changes.

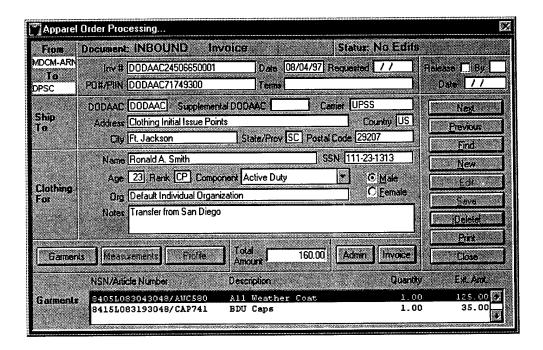
Outbound Invoice Garment Screen



The Apparel Order Line Items Screen for the Outbound Invoice contains all data from the original Purchase Order, when created as a turnaround transaction. For more information on the fields of this screen, see *Garment Screen for Purchase Order* on page 22.

Inbound Invoice Screen (X12 810)

The Inbound Purchase Order Change Request may not be edited. All information may be reviewed on the screen. Subordinate screens are available by pressing the appropriate buttons: Garments, Admin and Invoice. For more information on Invoice fields and subordinate screens, see Outbound Invoice Screen (X12 810) on page 44.



Subordinate Screen Buttons

• Garments Displays the Garment Screen.

Admin Displays the Administrative Contacts Screen.

• Invoice Displays the Commercial Invoice Additional Information Screen.

Appendix A - Introduction to ARN Data Mapping

- 1. The flat file containing purchasing data is constructed for the following purposes:
 - Providing from the AOPM application any data intended for transmission:
 - ⇒ Data to be translated to EDI (by Eagle or an alternative. This data may be transmitted by the EDI system via an EDI VAN or the Internet.)
 - ⇒ Data to be transmitted via the Internet as a flat file.

In both cases, the flat file formats are identical.

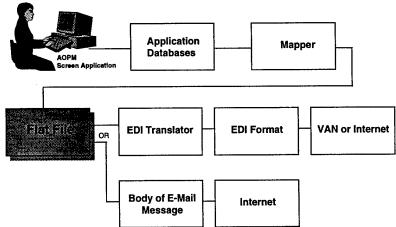


Diagram A1. Position of Flat Files In Data Flow From the Application

 Providing data from the EDI system to an application system. The application system may be the AOPM application or any other application at a user's site, such as the Apparel Information Management System (AIMS).

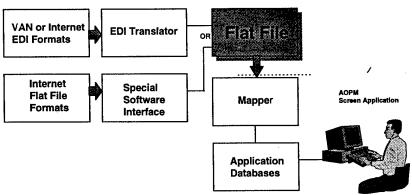


Diagram A2. Position of Flat Files In Data Flow To the Application

Providing flat file data directly from the Internet to be used by an application.

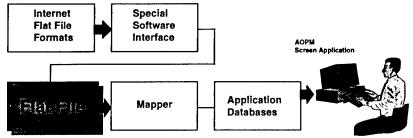


Diagram A3. Position of Flat Files In Data Flow To the Application When No EDI Is Employed

- 2. The flat file scheme for an ARN purchase order consists of three types of variable length records. Each record contains a record identifier code and several fields, each separated by a delimiter. Details are presented in Table A1-A4.
- 3. The record types are:
 - H—Fields for the header section of the purchase order.
 - M—Fields for a measurements associated with a particular line item.
 - N—Fields for names and addresses and related items.
 - L—Fields for the line item section of the purchase order.
 - S—Fields for the summary section of the purchase order.
- 4. The code "H", "M", "N", "L", or "S" is at the beginning of each line. This is followed by a vertical bar (|) delimiter and field for each of the fields in the record. All fields are accounted for in the record, even empty fields. The delimiter is a place marker.
- 5. Fields may be trimmed with trailing spaces for character fields removed and leading zeros for numeric fields removed.
- 6. Negative numbers will have a minus sign (-) prefix. Positive numbers will have no prefix. Decimal place markers (decimal points) are used where required to indicate fractional values.
- 7. The format for the purchase order flat file records is shown in Table A1. Each line in the table corresponds to a field in a record.

For more information on the EDI data mapping specifications, see *Appendix B - EDI Data Mapping* on page B-1. For more information on the AIMS data mapping specifications, see *Appendix C - AIMS Data Mapping Specifications* on page C-1.

Appendix B - EDI Data Mapping

Where ARN data is transmitted via EDI, it is mapped between the ARN Flat File format and the X12 EDI formats for the different transaction types. See EDI Transaction Types on page 2 for more information. Below are the specifications for mapping from the ARN AOPM Flat File to the various X12 EDI transaction types.

Table B1. ARN Industry Flat File Record Formats (Purchase Order) to X12 850

	Table B1. ARN Industry Flat File Record Formats (Purchase Order)				
REC	FLD	MSG	Industry Name	QUAL	EDIREF
CODE	1	SET	11 1 1 1 1 1 1		
H	1	850	Header record code (H)		
H	3	850	Transaction set code (850)		
Н	3	850	Control number (serial number)		
H	4	850	Trading partner (sent to)		
Н	5	850	Trading partner (received from)		
H	6	850	PO Purpose Code (00=Original)		353 M ID 2 2 BEG01: Transaction Set Purpose Code
Н	7	850	PO Type Code (BK=Blanket Order)		92 M ID 2 2 BEG02: Purchase Order Type Code
Н	8	850	Contract Number + Call		324 M AN 1 22 BEG03: Purchase Order Number
Н	9	850	Date of Delivery Order		323 M DT 6 6 BEG05: Purchase Order Date
Н	10	850	Accounting Data		3 M AN 1 60 NTE02: Accounting Data
Н	11	850	Ordering Site		93 O AN 1 35 PER02: Ordering Site Name
Н	12	850	Ordering Contact	OC	93 O AN 1 35 PER02: Submitting Contact Name
Н	13	850	Ordering Contact Telephone	TE	364 C AN 7 25 PER04: Telephone Number
Н	14	850	Submitted By (Originator)	SM	93 O AN 1 35 PER02: Submitting Contact Name
Н	15	850	Submitted By Telephone	TE	364 C AN 7 25 PER04: Communication Number
M	1	850	Measurement record code (M)		
М	2	850		F	349 M ID 1 1 PID01: Item Description Type
M	3	850		08	750 O ID 2 3 PID02: Product

Table B1. ARN Industry Flat File Record Formats (Purchase Order)					
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF
М	4	850	Measurement Details Format: Meascode (2 char) (space fill if the code is one character)+Space+Measure (6 digits) (space fill on left if less than 6 digits; format 999.99)+Space+Measurement description (from d_mdescr.measinst)		352 C AN 1 80 PID05: Special Measurement - In EDI, data from the LM records will be transmitted in PID segments in the haeading section of the transaction set, preceeding the N1 segments. Each PID segment in this position will include a measurement or profile data.
N	1	850	Names/Addresses record code (N)		
N	2	850	Ship To Site Name	ST	93 O AN 1 35 N102: Ordering Contact
N	3	850	Ship To Site DODAAC	10	67 C AN 2 17 N104: Identification Code
Ņ	4	850	Name of Individual to Receive the Apparel		93 M AN 1 35 N201: Individual Name
N	5	850	Measurement Taker Name		93 M AN 1 35 N202: Measurement Taker Name
N	6	850	Ship To Site Address -line 1		166 M AN 1 35 N301: Address Information
N	7	850	Ship To Site Address - line 2		166 M AN 1 35 N301: Address Information
N	8	850	Ship To Site City		19 C AN 2 30 N401: City Name
N	9	850	Ship To Site State	:	156 O ID 2 2 N402: State or Province Code
N	10	850	Ship To Site Postal Code		116 O ID 3 9 N403: Postal Code
N	11	850	Ship To Site Country		26 0 ID 2 3 N404: Country Code
N	12	850	Sex/Profile identification Format: Sex (1 char)+Space+Shoulders (3 char)+Bust (3 char) (space fill for male)+Space+Posture (3 char)+Space+Seat (3 char) (space fill)+Space+Abdomen (3char)+(space fill for male)+Build (3 char)	JD	127 C AN 1 30 REF02: Reference number- (User identification)
L	1	850	Line item record code (L)	<u> </u>	350 O AN 1 11
L	2	850	CLIN		350 O AN 1 11 PO101: CLIM 330 M R 1 9
L	3	850	Quantity Ordered		PO102: Quantity Ordered
L	4	850	Unit of Measurement Code [for quantity]		355 M ID 2 2 PO103: Unit of Measurement Code
L	5	850	Unit Price		212 C R 1 14 PO104: Unit Price

APPAREL ORDER PROCESSING MODULE

Table B1, ARN Industry Flat File Record Formats (Purchase Order)					chase Order)
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF
L	6	850	Delivery Date	ZZ	234 C AN 1 30 PO107: Delivery Date YYNNDD
L	7	850	Destination/Requisition	ZZ	234 C AN 1 30 PO109: Destination/Requisition
L	8	850		F	349 M ID 1 1 PID01: Item Description Type
· L	9	850		08	750 O ID 2 3 PID02: Product/Process
L	10	850	National Stock Number///Garment Code - Note: For special measurement orders, add to the NSN//Garment Code the string "-SPECIAL ME" instead of a Size value.		352 C AN 1 80 PID05: Description
L	11	850	Nomenclature (Article description)		3 M AN 1 60 NTE02: Nomenclature
L	12	850	Line item note	LIN	3 M AN 1 60 NTE02: Line Item Note
S	1	850	Summary record code (S)		
S	2	850	Quantity/Dollar Totals		3 M AN 1 60 NTE02: Quantity/Dollars
S	3	850	Number of Line Items		354 M NO 1 6 CTT01: Number of Line Items
S	4	850	Purchase Order Amount		782 M R 1 15 AMT02: Amount of Order
S	5	850	Tracing note		3 M AN 1 60 NTE02: Nomenclature
S	6	850	Operator ID at time of release	PUR	3 M AN 1 60 NTE02: Operator ID Note
S	7	850	Age (2 digits) =Rank (2 char) +Component (AD, NG, AR,NR, FR, MR or blank)	EMC	3 M AN 1 60 NTE02: Personal Data Note

Table B2. ARN Industry Flat File Record Formats (Invoice) to X12 810

*		lab	le B2. ARN Industry Flat File Reco (Each line in the table corresponds to	a field in a re	cord.)
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF
Н	1	810	Header record code (H)		
Н	2	810	Transaction set code (810)		
Н	3	810	Control number (serial number)		
Н	4	810	Trading partner (sent to or received from)		
Н	5	810	Invoice Date		245 M ID 6 6 BIG01: Invoice Date YYMMDD
Н	6	810	Invoice Number		76 M ID 2 22 BIG02: Invoice Number (DFAS limit 8 characters)
Н	7	810	Purchase Order Number - PIIN and CALL		324 M AN 1 22 BIG04: Purchase Order Number PIIN and CALL (DFAS limit 13 characters)
Н	8	810	Transaction Type Coce ("DI")		323 M DT 2 2 BIG07: Transaction Type Code ("DI"=Debit Invoice)
Н	9	810	Ship To Site Name	ST	93 O AN 1 35 N102: Ordering Contact
Н	10	810	Ship To Site DODAAC	10	67 C AN 2 17 N104: Identification Code
Н	11	810	Terms Discount Percent	:	338 C AN 2 17 ITD03: Terms Discount %
Н	12	810	Terms Discount Days Due (Number of days)		351 C AN 2 17 ITD05: Terms Discount Days Due
Н	13	810	Date Shipped	011	373 C AN 6 6 DTM02: Date YYMMDD
Н	14	810	Ship ID	SI	127 C AN 1 30 REF02: Reference Number
L	1	810	Line item record code (L)		
L	2	810	CLIN		350 O AN 1 11 IT101: CLIN
L	3	810	Quantity Invoiced		358 M R 1 9 IT102: Quantity Ordered
L	4	810	Unit of Measurement Code [for quantity]		355 M ID 2 2 IT103: Unit of Measurement Code
L	5	810	Unit Price		212 C R 1 14 IT104: Unit Price (Format 00.00)
L	6	810	Product/Service ID	FS	234 C AN 1 30 IT107: NSN - National Stock Number
L	7	810		F	349 M ID 1 1 PID01: Item Description Type

			e B2, ARN Industry Flat File Rec Each line in the table corresponds to		
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF
L	8	810		08	750 O ID 2 3 PID02: Product/Process
L	9	810	Item Description		352 C AN 1 80 PID05: Description
S	1	810	Summary record code (S)		
S	2	810	Total Invoice Amount		361 M R 1 15 TDS01: Total Invoice Amount
S	3	810	Amount Subject to Time Discount		390 M R 1 15 TDS02: Amount Subject to Time Discount
S	4	810	Transportation Method Code		91 M ID 1 1 CAD01: Transportation Method Code
S	5	810	Shipment Idntifying Number		127 M AN 1 17 CAD08: Shipment Identifying Number (8char)
S	6	810	Allowance or Charge Indicator		248 M ID 1 1 ITA01: Allowance or Charge Indicator Code)
S	7	810	Allowance or Charge Amount (For Premium Trransportation Authorized)		360 M R 1 15 ITA07: Allowance or Charge Amount
S	8	810	Number of Line Items		354 M NO 1 6 CTT01: Number of Line Items

Table B3. ARN Industry Flat File Record Formats (Ship Notice) to X12 856

	Table B3. ARN Industry Flat File Record Formats (Ship Notice) (Each line in the table corresponds to a field in a record.)							
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF			
Н	1	856	Header record code (H)					
H	2	856	Transaction set code (856)					
Н	3	856	Control number (serial number)					
Н	4	856	Trading partner (sent to or received from) STCODE					
Н	5	856	Purchase Order Number - PIIN and CALL	00	396 M AN 2 30 BSN02: Shipment Identification			
Н	6	856	Transaction Date		373 M DT 6 6 BSN03: Date			
Н	7	856	Transaction Time		337 M TM 4 6 BSN03: Time			
Н	8	856	Contract Number	CT	127 M AN 1 30 REF02: Reference Number			
Н	9	856	Shipment ID	СТ	127 M AN 1 30 REF02: Reference Number			
Ν.	1	856	Name record code (N)					
N	2	856	Operator ID at time of release	PC	N1 0 1 200 N1 Name			

	Table B3. ARN Industry Flat File Record Formats (Ship Notice) (Each line in the table corresponds to a field in a record.)							
REC	FLD	MSG SET	Industry Name	QUAL	EDIREF			
N N	3	856	Prime Contractor Name	PG	N1 O 1 200 N1 Name			
N	4	856	Address		N3 O 2 [N1] Address Information			
N	5	856	City		19 C AN 2 19 N401: City Name			
N	6	856	State		156 O ID 2 2 N402: State or Province Code			
N	7	856	Postal Code		116 O ID 3 9 N403: Postal Code			
N	8	856	Country		26 O ID 2 3 N404: Country Code			
N	9	856	Admin Name	NG	93 C AN 1 35 N102: Ship From Name (SF)			
N	10	856	Address		166 M AN 1 35 N301: Address Information, line 1			
N	11	856	City		19 C AN 2 19 N401: City Name			
N	12	856	State		156 O ID 2 2 N402: State or Province Code			
N	13	856	Postal		116 O ID 3 9 N403: Postal Code			
N	14	856	Country		26 O ID 2 3 N404: Country Code			
N	15	856	Administrative Contact Name	AM	93 O AN 1 35 PER02: Administrative Contact Name			
N	16	856	Telephone .	ТЕ	365 C ID 2 2 PER03: Comm Number Qualifier			
N	17	856	Fax	FX	364 C AN 7 25 PER05: Communication Number			
N	18	856	Ship From Name	SF	93 C AN 1 35 N102: Ship From Name (SF)			
N	19	856	Address		166 M AN 1 35 N301: Address Information, line 1			
N	20	856	City		19 C AN 2 19 N401: City Name			
N	21	856	State		156 O ID 2 2 N402: State or Province Code			
N	22	856	Postal		116 O ID 3 9 N403: Postal Code			
N	23	856	Country		26 O ID 2 3 N404: Country Code			
N	24	856	Pay BY Contact Name	PT	93 C AN 1 35 N102: Pay Contact Name (PR)			
N	25	856	Address		166 M AN 1 35 N301: Address Information, line 1			
N	26	856	City		19 C AN 2 19 N401: City Name			
N	27	856	State		156 O ID 2 2 N402: State or Province Code			
N	28	856	Postal code		116 O ID 3 9 N403: Postal Code			

		Table B	3. ARN Industry Flat File Reco	ord Formats to a field in a	(Ship Notice) record.)
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF
N	29	856	Country		26 O ID 2 3 N404: Country Code
N	30	856	Ship To Site Name	ST	93 C AN 1 35 N102: Ship To Site Name (ST)
N	31	856	DODAAC	10	67 C AN 2 17 N104: DODAAC
N	32	856	Clothing For		93 C AN 1 35 N102: Clothing for [name]
N	33	856	Address		166 M AN 1 35 N301: Ship To Address Information, line 1
N	34	856	City		19 C AN 2 19 N401: Ship To City Name
N	36	856	State		156 O ID 2 2 N402: State or Province Code
N	37	856	Postal code		116 O ID 3 9 N403: Postal Code
N	38	856	Country		26 O ID 2 3 N404: Country Code
N	39	856	Transaction Note	GEN	30 M AN 1 60 NTE02: Transaction Note
L	1	856	Line item record code (L)		
L	2	856	Hierarchial ID Number	V	628 M AN 1 12 HL01: Hierarchial ID Number
L	3	856	National stock Number	FS	234 M AN 1 40 LIN03: CLIN
L	4	856	Garment Code	F7	234 M AN 1 40 LIN03: CLIN
L	5	856	CLIN	BV	350 O AN 1 11 SN101: CLIN
L	6	856	Quantity Shipped	39	382 M R 1 10 SN102: Quantity
L	7	856	Unit of Measurement Code [for quantity]		355 M ID 2 2 SN!03: Unit of Measurement Code
L	8	856	Shipping Note	DEL	30 C AN 1 60 NTE02: Description

Table B4. ARN Industry Flat File Record Formats (Receiving Report) to X12 824

Table B4. ARN Industry Flat File Record Formats (Receiving Report) (Each line in the table corresponds to a field in a record.)								
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF			
H	1	824	Header record code (H)					
Н	2	824	Transaction set code (824)					
Н	3	824	Control number (serial number)	·				
Н	4	824	Trading partner (sent to or received from)					
Н	5	824	Purchase Order Number - PIIN and CALL	00	127 M AN 1 30 BGN02: Reference Number			

		Table B4	ARN Industry Flat File Record F (Each line in the table corresponds to	ormats (Rec	ceiving Report)
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF
Н	6	824	Transaction Date		373 M DT 6 6 BGN03: Date
Н	7	824	Contract Number		127 M AN 1 30 BGN06: Reference Number
N	1	824	Header record code (N)		
N	2	824	Operator ID at time of release	FJ	93 O AN 1 35 N102: Operator ID
N	3	824	Prime Contractor Site Name	PG	93 O AN 1 35 N102: Selling Contact
N	4	824	Prime Contractor Site Address, line 1		166 M AN 1 35 N301: Address Information
N	5	824	Prime Contractor Site City		19 C AN 2 30 N401: City Name
N	6	824	Prime Contractor Site State		156 O ID 2 2 N402: State or Province Code
N	7	824	Prime Contractor Site Postal Code		116 O ID 3 9 N403: Postal Code
N	8	824	Prime Contractor Country		26 O ID 2 3 N404: Country Code
N	9	824	Administered By Site Name	NG	93 O AN 1 35 N102: Administrative Contact
N	10	824	Administered By Site Address, line 1		166 M AN 1 35 N301: Address Information
N	11	824	Administered By Site City		19 C AN 2 30 N401: City Name
N	12	824	Administered By Site State		156 O ID 2 2 N402: State or Province Code
N	13	824	Administered By Site Postal Code		116 O ID 3 9 N403: Postal Code
N	14	824	Administered By Site Country		26 O ID 2 3 N404: Country Code
N	15	824	Administrative Contact	AM	93 O AN 1 35 PER02: Contact
N	16	824	Administrative Contact Telephone	TE	364 C AN 7 25 PER04: Communication Number
N	17	824	Administrative Contact Fax	FX	364 C AN 7 25 PER06: Communication Number
N	18	824	Ship From Site Name	SF	93 O AN 1 35 N102: Ordering Contact
N	19	824	Ship From Site Address line 1		166 M AN 1 35 N301: Address Information
N	20	824	Ship From Site City		19 C AN 2 30 N401: City Name
N	21	824	Ship From Site State		156 O ID 2 2 N402: State or Province Code
N	22	824	Ship From Site Postal Code		116 O ID 3 9 N403: Postal Code
N	23	824	Ship From Site Country		26 O ID 2 3 N404: Country Code
N	24	824	Pay By Site Name	PR	93 O AN 1 35 N102: Selling Contact

		Table B4	ARN Industry Flat File Record For Each line in the table corresponds to	ormats (Reco	eiving Report) cord.)
REC CODE	FLD	MSG SET	Industry Name	QUAL	EDIREF
N	25	824	Pay By Site Address, line 1		166 M AN 1 35 N301: Address Information
N	26	824	Pay By Site City		19 C AN 2 30 N401: City Name
N	27	824	Pay By Site State		156 O ID 2 2 N402: State or Province Code
N	28	824	Pay By Site Postal Code		116 O ID 3 9 N403: Postal Code
N	29	824	Pay By Country		26 0 ID 2 3 N404: Country Code
N	30	824	Shipped To Site Name	ST	93 O AN 1 35 N102: Selling Contact
N	31	824	Ship To Site DODAAC	10	67 C AN 2 17 N104: Identification Code
N	32	824	Clothing For Name		93 O AN 1 35 N201: Selling Contact
N	33	824	Shipped To Site Address, line 1		166 M AN 1 35 N301: Address Information
N	34	824	Shipped To Site City		19 C AN 2 30 N401: City Name
N	35	824	Shipped To Site State		156 O ID 2 2 N402: State or Province Code
Ν	36	824	Shipped To Site Postal Code		116 O ID 3 9 N403: Postal Code
N	37	824	Shipped To Country		26 O ID 2 3 N404: Country Code
L	1	824	Line item record code (L)		
L	2	824	Application [item] acknowledgment code		110 M ID 1 2 OTI01: Ack code: IA Item Accept IR Item Reject IP Item Partial Accept
L	3	824	CLIN	BV	350 O AN 1 11 OTI03: CLIN
L	4	824	Unit Price	LI	782 C R 1 15 AMT02: Amount (Format 00.00)
L	5	824	Quantity Shipped	39	380 M R 1 15 QTY02: Quantity
L	6	824	Unit of Measurement Code [for quantity]		355 M ID 2 2 QTY03: Unit of Measurement Code
L	7	824	Quantity Approved	QA	380 M R 1 15 QTY02: Quantity
L	8	824	Unit of Measurement Code [for quantity]		355 M ID 2 2 QTY03: Unit of Measurement Code
L	9	824	Receiving Note	QTY	30 C AN 1 60 TED02: Description

Table B5. ARN Industry Flat File Record Formats (Purchase Order Acknowledgment) to X12 855

				N Industry Flat File Red hase Order Acknowledge		
REC CODE	Fld Seq	Set	Field	Source/Value	Data Type	EDI Reference
Н	001	11 855 Header record H S		S		
Н	002	855	Transaction set code (855)	855	S	
Н	003	855	Control number (serial number)	head.UNIQUEID	V	
H	004	855	Trading partner (sent to)	head.TPCODE	V	
Н	005	855	Trading partner (received from)	head.FMCODE	V	
Н	006	855	P.O./Doc. Number from original P.O.	head.TRANSKEY	V	324 M AN 1 22 BAK03: Purchase Order Number
Н	007	855	Purchase Order Date	head.PIDATE	V	323 M DT 6 6 BAK04: Purchase Order Date
L	001	855	Line item (garment) record code (L)	I.	S	POC 0 1 100000 3000 Line Item Change
L	002	855	CLIN	line.ASSIGND	V	350 O AN 1 11 PO101: CLIN
L	003	855	Quantity Ordered	ALLTRIM(STR(line .QUANTITY))	P	330 C R 1 9 PO102: Quantity Ordered
L	004	855	Unit of Measurement Code	line.UNIT	V	355 O ID 2 2 PO103: Unit of Measurement Code
L	005	855	Unit Price	ALLTRIM(STR(line .UNITPRCE,13,2))	P	212 C R 1 14 PO104: Unit Price
L	006	855	Delivery Date	linc.DELDATE	V	234 C AN 1 30 PO107: Delivery Date (YYMMDD)
L	007	855	Destination/Requi sition	line.dest_req (from original P.O.)	P	234 C AN 1 30 PO109: Destination/Requisition
L	008	855	National Stock Number/Size	stock_sz()	P	352 C AN 1 80 PID05: Description
S	001	855	Summary record code (S)	S	S	
S	002	855	Number of Line Items	num_itms	V	354 M NO 1 6 CTT01: Number of Line Items

Table B6. ARN Industry Flat File Record Formats (Purchase Order Change Request) to X12 860

				N Industry Flat File Rec hase Order Change Req	uest)	
REC CODE	Fld Seq	Set	Field	Source/Value	Data Type	EDI Reference
Н	001	860	Header record code (H)	Н	S	
Н	002	860	Transaction set code (860)	860	S	
Н	003	860	Control number (serial number)	head.UNIQUEID	V	
Н	004	860	Trading partner (sent to)	head.TPCODE	V	
Н	005	860	Trading partner (received from)	head.FMCODE	V	
Н	006	860	P.O./Doc. Number from original P.O.	head.TRANSKEY	V	324 M AN 1 22 BCH03: Purchase Order Number
Н	007	860	Date of Delivery Order	head.PIDATE	V	323 M DT 6 6 BCH06: Purchase Order Date
Н	008	860	Modification Date	head.DATEREQ	V	323 M DT 6 6 BCH11: P.O. Change Request Date
Н	009	860	Related Information	head.NOTE_T	V	NTE F 100 0 Note/Special Instruction
Н	010	860	DPSC Office Symbol	head.ADMINCDE	V	93 O AN 1 35 PER02: DPSC Office Symbol
Н	011	860	PCO Name	head.ADMINCON	V	93 O AN 1 35 PER02: PCO Name
Н	012	860	PCO Telephone	head.ADMINTEL	V	364 C AN 7 25 PER04: PCO Telephone Number
H	013	860	Buyer Name	head.SUBMITBY	V	93 O AN 1 35 PER02 Buyer Name
Н	014	860	Buyer Telephone	head.SUBMITTEL	V	364 C AN 7 25 PER04: Buyer Telephone Number
Н	015	860	FOB Location Qualifier	head.FOBCODE	V	309 C ID 1 2 FOB02: Location Qualifie:
Н	016	860	FOB Location	head.NOTE_A	V	352 O AN 1 80 FOB03: FOB Location
L	001	860	Line item (garment) record code (L)	L	S	POC 0 1 100000 3000 Line Item Change
L	002	860	CLIN	line.ASSIGND	V	350 O AN 1 11 POC01: CLIN
L	003	860	Line Item Change or Response Type Code	line.NOTE_L	V	670 M ID 2 2 POC02: Change or Respons Type Code
L	004	860	Quantity Ordered	ALLTRIM(STR(lin e.QUANTITY))	P	330 O R 1 9 POC03: Quantity Ordered
L	005	860	Quantity Left to Receive	ALLTRIM(STR(lin e.QTYRECV))	P	671 C R 1 9 POC04: Quantity Left to Receive

				N Industry Flat File Re chase Order Change Req		nats
REC CODE	Fld Seq	Set	Field	Source/Value	Data Type	EDI Reference
L	006	860	Unit of Measurement Code	linc.UNIT	V	355 C ID 2 2 POC05: Unit of Measurement Code
L	007	860	Unit Price	ALLTRIM(STR(lin c.UNITPRCE,13,2)	P	212 C R 1 14 POC06: Unit Price
L	008	860	Delivery Date	line.DELDATE	V	234 C AN 1 30 POC09: Delivery Date
L	009	860	Destination/Requi sition	m.distri+"/"+LEF T(LINE.stock,5)	P	234 C AN 1 30 POC11: Destination/Requisition
L	010	860	National Stock Number/Size	stock_sz()	P	352 C AN 1 80 PID05: Description
S	001	860	Summary record code (S)	S	S	
S	002	860	Quantity/Dollar Totals	head.NOTE_Q	V	NTE F 100 0 Note/Special Instruction
S	003	860	Number of Line Items	num_itms	V	354 M NO 1 6 CTT01: Number of Line Items

Appendix C - AIMS Data Mapping Specifications

The Apparel Information Management System receives data from EDI translation and AOPM screen processes via the same interim flat file as is used between EDI and AOPM. See *Appendix* A - Introduction to ARN Data Mapping on page 1 for more information on system-to-system data mapping. Below are the specifications for mapping from the ARN AOPM Flat File to the AIMS Flat File.

Table C1. ARN Industry Flat File Record Formats (Purchase Order) to ARN-AIMS

		Table C	i, ARN Industry Flat File Record I	Formats (Pu	rchase Order)
REC CODE	FLD	MSG SET	Industry Name	Qual	ARN-AIMS
Н	1	850	Header record code (H)		Edi850.RecordCode
Н	2	850	Transaction set code (850)		Edi850.TransSetCode
Н	3	850	Control number (serial number)		Edi850.ControlNo
Н	4	850	Trading partner (sent to)		Edi850.TradPartSentTo
Н	5	850	Trading partner (received from)		Edi850.TradPartSentFrom
Н	6	850	PO Purpose Code (00=Original)		Edi850.PurposeCode
Н	7	850	PO Type Code (BK=Blanket Order)		Edi850.POTypeCode
Н	8	850	Contract Number + Call		Sales Plan.PlanSeqNo
Н	9	850	Date of Delivery Order		Shipping Order.DateRecd
Н	10	850	Accounting Data		Edi850.AccountingData
Н	11	850	Ordering Site		Customer.CustomerCode
Н	12	850	Ordering Contact	OC	Customer.CusContact
Н	13	850	Ordering Contact Telephone	TE	Customer.CusTelephone
Н	14	850	Submitted By (Originator)	SM	Customer.CustomerName
Н	15	850	Submitted By Telephone	TE	Edi850.SubmitByTel
M	1	850	Measurement record code (M)		Measurement.MeasuredId
M	2	850		F	-
M	3	850		08	-
M	4	850	Meascode (2 char) (space fill if +Space+Edi8		
N	1	850	Names/Addresses record code (N)		Edi850.NameAddRecCode
N	2	850	Ship To Site Name	ST	ShipLocation.ShipLocName
N	3	850	Ship To Site DODAAC	10	ShipLocation.ShipLocCode

5	T ====		1. ARN Industry Flat File Record I		ARN-AIMS
REC CODE	FLD	MSG SET	Industry Name	Qual	
N	4	850	Name of Individual to Receive the Apparel		ShipLocation.MarkedFor
N	5	850	Measurement Taker Name		Edi850.MeasTakerName
N	6	850	Ship To Site Address -line 1		ShipLocation.ShipLocAddr Street1
N	7	850	Ship To Site Address - line		ShipLocation.ShipLocAddr Street2
N	8	850	Ship To Site City		ShipLocation.ShipLocAddr City
N	9	850	Ship To Site State		ShipLocation.ShipLocAddr State
N	10	850	Ship To Site Postal Code		ShipLocation.ShipLocAddr Zip
N	11	850	Ship To Site Country		ShipLocation.ShipLocAddr Country
N	12	850	Sex/Profile identification Format: Sex (1 char)+Space+Shoulders (3 char)+Bust (3 char) (space fill for male)+Space+Posture (3 char)+Space+Seat (3 char) (space fill)+Space+Abdomen (3char)+(space fill for male)+Build (3 char)	JD	Measurement.Sex+Space+ Measurement.Shoulders+ Space+Measurement.Bust+ Space+Measurement.Postur e+Space+Measurement.Seat +Space+Measurement.Abdom en+Measurement.Build
L	1	850	Line item record code (L)		Edi850.LineItemRecCode
L	2	850	CLIN		ShipOrdItem.ShipOrdItNo
L	3	850	Quantity Ordered		PlanItem.PlanItemQty
L	4	850	Unit of Measurement Code [for quantity]		Measurement.MeasUnitCode
L	5	850	Unit Price		ShipNotice.UnitPrice
L	6	850	Delivery Date	ZZ	ShipNotice.DeliveryDate
L	7	850	Destination/Requisition	ZZ	PlanItem.PlanCusLotNo
L	8	850		F	-
L	9	850		08	-
L	10	850	National Stock Number///Garment Code - Note: For special measurement orders, add to the NSN//Garment Code the string "-SPECIAL ME" instead of a Size value.		PlanItem.NSN
L	11	850	Nomenclature (Article description)		ShippingOrderItem.Description
L	12	850	Line item note	LIN	ShippingOrderItem.Comments
S	1	850	Summary record code (S)		Edi850.SummaryRecCode
S	2	850	Quantity/Dollar Totals		Edi850.DollarTotal
S	3	850	Number of Line Items		Edi850.NoLineItem
S	4	850	Purchase Order Amount		Edi850.POAmount
S	5	850	Tracing note		Edi850.TracingNote
S	6	850	Operator ID at time of release	PUR	Edi850.OperatorId
S	7	850	Age (2 digits) =Rank (2 char) +Component (AD, NG, AR,NR, FR, MR or blank)	ЕМС	Edi850.AgeRankComp

Table C2. ARN Industry Flat File Record Formats (Invoice) to ARN-AIMS

REC CODE H 1 H 2 H 3 H 4 H 5 H 6 H 7 H 8 H 9 H 10 H 11 H 12	MSG SET 810 810 810 810 810 810 810 810 810 810	Each line in the table corresponds to Industry Name Header record code (H) Transaction set code (810) Control number (serial number) Trading partner (sent to or received from) Invoice Date Invoice Number Purchase Order Number - PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name Ship To Site DODAAC	QUAL	ARN-AIMS Edi810.RecordCode Edi810.TransSetCode Edi810.ControlNo Edi850.TradPartSentTo ShippingNotice.ShipDate ShippingNotice.ShipNotic eNo ShipOrdNo.ShipOrdNo Edi850.TransTypeCode
H 1 H 2 H 3 H 4 H 5 H 6 H 7 H 8 H 9 H 10 H 11	810 810 810 810 810 810 810 810	Transaction set code (810) Control number (serial number) Trading partner (sent to or received from) Invoice Date Invoice Number Purchase Order Number - PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name		Edi810.TransSetCode Edi810.ControlNo Edi850.TradPartSentTo ShippingNotice.ShipDate ShippingNotice.ShipNotic eNo ShipOrdNo.ShipOrdNo Edi850.TransTypeCode
H 3 H 4 H 5 H 6 H 7 H 8 H 9 H 10 H 11	810 810 810 810 810 810 810 810	Control number (serial number) Trading partner (sent to or received from) Invoice Date Invoice Number Purchase Order Number - PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name		Edi810.ControlNo Edi850.TradPartSentTo ShippingNotice.ShipDate ShippingNotice.ShipNotic eNo ShipOrdNo.ShipOrdNo Edi850.TransTypeCode
H 4 H 5 H 6 H 7 H 8 H 9 H 10 H 11	810 810 810 810 810 810 810 810	number) Trading partner (sent to or received from) Invoice Date Invoice Number Purchase Order Number - PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name		Edi850.TradPartSentTo ShippingNotice.ShipDate ShippingNotice.ShipNotic eNo ShipOrdNo.ShipOrdNo Edi850.TransTypeCode
H 5 H 6 H 7 H 8 H 9 H 10 H 11	810 810 810 810 810 810 810	received from) Invoice Date Invoice Number Purchase Order Number - PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name		ShippingNotice.ShipDate ShippingNotice.ShipNotic eNo ShipOrdNo.ShipOrdNo Edi850.TransTypeCode
H 6 H 7 H 8 H 9 H 10 H 11	810 810 810 810 810 810	Invoice Date Invoice Number Purchase Order Number - PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name		ShippingNotice.ShipNotic eNo ShipOrdNo.ShipOrdNo Edi850.TransTypeCode
H 7 H 8 H 9 H 10 H 11	810 810 810 810 810	Purchase Order Number - PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name		eNo ShipOrdNo.ShipOrdNo Edi850.TransTypeCode
H 8 H 9 H 10 H 11	810 810 810 810	PIIN and CALL Transaction Type Coce ("DI") Ship To Site Name		Edi850.TransTypeCode
H 9 H 10 H 11	810 810 810	Transaction Type Coce ("DI") Ship To Site Name	OTT.	
H 10 H 11	810 810		OTT	
H 11	810	Chin To Site DODAAC	ST	ShipLocation.ShipLocName
		I suib to site DODAAC	10	ShipLocation.ShipLocCode
H 12		Terms Discount Percent		SalesPlan.DiscountTerms
''	810	Terms Discount Days Due (Number of days)		SalesPlan.DiscountTerms
H 13	810	Date Shipped	011	ShippingNotice.ShipDate
H 14	810	Ship ID	SI	ShippingNotice.ShipNoticeNo
L 1	810	Line item record code (L)		Edi850.LineItemRecCode
L 2	810	CLIN		ShippingOrderItem.ShipOrdItNo
L 3	810	Quantity Invoiced		ShippingOrderItem.ShipOrdActualQty
L 4	810	Unit of Measurement Code [for quantity]		Measurement.MeasUnitCode
L 5	810	Unit Price		ShippingNoticeItem.UnitP rice
L 6	810	Product/Service ID	FS	PlanItem.NSN
L 7	810		F	-
L 8	810		08	-
L 9	810	Item Description		ShippingOrderItem.Description
S 1	810	Summary record code (S)		Edi850.SummaryRecCode
S 2	810	Total Invoice Amount		ShippingNotice.ShipNotic eTotal
S 3	810	Amount Subject to Time Discount		Sales Plan.DiscountAmount
S 4	810	Transportation Method Code		ShippingNotice.TransCode
S 5	810	Shipment Idntifying Number		ShippingNotice.ShipNotic eNo
S 6	810	Allowance or Charge Indicator		ShippingNotice.ShipNotic eTotal
S 7	810	Allowance or Charge Amount (For Premium Trransportation Authorized)		ShippingNotice.FreightCh arge
S 8	810	Number of Line Items		Edi810.NoLineItem

Table C3. ARN Industry Flat File Record Formats (Ship Notice) to ARN-AIMS

		Labl	e C3. ARN Industry Flat File Record (Each line in the table corresponds to	a field in a re	ecord.)
REC CODE	FLD	MSG SET	Industry Name	QUAL	ARN-AIMS
Н	1	856	Header record code (H)		Edi856.RecordCode
Н	2	856	Transaction set code (856)		Edi856.TransSetCode
Н	3	856	Control number (serial number)		Edi856.ControlNo
Н	4	856	Trading partner (sent to or received from) STCODE		Edi850.TradPartSentTo
Н	5	856	Purchase Order Number - PIIN and CALL	00	ShippingOrder.ShipOrdNo
Н	6	856	Transaction Date		ShippingNoticeItem.Actua lDeliveryDate
H	7	856	Transaction Time		Ed1856.TransTime
Н	8	856	Contract Number	СТ	SalesPlan.PlanSeqNo
Н	9	856	Shipment ID	CT	ShippingNotice.ShipNoticeNo
N	1	856	Name record code (N)		Edi856.NameRecCode
N	2	856	Operator ID at time of release	PC	Edi856.OperatorIdRel
N	3	856	Prime Contractor Name	PG	ShippingOrder.PCCName
N	4	856	Address		ShippingOrder.PCCAddr1 &2
N	5	856	City		ShippingOrder.PCCCity
N	6	856	State		ShippingOrder.PCCState
N	7	856	Postal Code		ShippingOrder.PCCZip
N	8	856	Country	<u> </u>	ShippingOrder.PCCCountry
N	9	856	Admin Name	NG	Customer.CustName
N	10	856	Address		Customer.CustAddrStr1&2
N	11	856	City		Customer.CusCity
N	12	856	State		Customer.CusState
N	13	856	Postal		Customer.CusZip
N	14	856	Country		Customer.CusCountry
N	15	856	Administrative Contact Name	AM	Customer.CusContact
N	16	856	Telephone	TE	Customer.CusTelephone
N	17	856	Fax	FX	Customer.CusFax
N	18	856	Ship From Name	SF	ApparelMfg.Name
N	19	856	Address		ApparelMfg.Address
N	20	856	City	<u> </u>	ApparelMfg.City
N	21	856	State	1	ApparelMfg.State
N	22	856	Postal	<u> </u>	ApparelMfg.POBox
N	23	856	Country	<u> </u>	ApparelMfg.Country
N	24	856	Pay BY Contact Name	PγΓ	SalesPlan.PayContactName
N	25	856	Address	<u> </u>	SalesPlan.PayContactAddr
N	26	856	City	<u> </u>	SalesPlan.PayContactCity
N	27	856	State		Salesplan.PayContactStat
N	28	856	Postal code		SalesPlan.PayContactZip
N	29	856	Country		SalesPlan.PayContactCoun try
N	30	856	Ship To Site Name	ST	ShipLocation.ShipLocName
N	31	856	DODAAC	10	ShipLocation.ShipLocCode

APPAREL ORDER PROCESSING MODULE

Table C3. ARN Industry Flat File Record Formats (Ship Notice) (Each line in the table corresponds to a field in a record.)					
REC CODE	FLD	MSG SET	Industry Name	QUAL	ARN-AIMS
N	32	856	Clothing For		ShipLocation.MarkedFor
N	33	856	Address		ShipLocation.ShipLocAddr Str1&2
N	34	856	City		ShipLocation.ShipLocCity
N	36	856	State		ShipLocation.ShipLocStat
N	37	856	Postal code		ShipLocation.ShipLocZip
N	38	856	Country		ShipLocation.ShipLocCountry
N	39	856	Transaction Note	GEN	Edi856.TransNote
L	1	856	Line item record code (L)		Edi856.LineItemNote
L	2	856	Hierarchial ID Number	V	Edi856.HierIDNo
L	3	856	National stock Number	FS	PlanItem.NSN
L	4	856	Garment Code	F7	GarmentUnit.GarUnitNo
L	5	856	CLIN	BV	ShipNoticeItem.ShipOrdIt
L	6	856	Quantity Shipped	39	ShipNoticeItem.ShipItQty
L	7	856	Unit of Measurement Code [for quantity]		Measurement.MeasUnitCode
L	8	856	Shipping Note	DEL	ShipNotice.ShipNoticeNo

Table C4. ARN Industry Flat File Record Formats (Receiving Report) to ARN-AIMS

Table C4. ARN Industry Flat File Record Formats (Receiving Report) (Each line in the table corresponds to a field in a record.)						
REC CODE	FLD	MSG SET	Industry Name	Qual	ARN-AIMS	
Н	1	824	Header record code (H)		Edi824.RecordCode	
Н	2	824	Transaction set code (824)		Edi824.TransSetCode	
Н	3	824	Control number (serial number)		Edi824.ControlNo	
Н	4	824	Trading partner (sent to or received from)		Edi850.TradPartSentTo	
Н	5	824	Purchase Order Number - PIIN and CALL	00	ShippingOrder.ShipOrdNo	
Н	6	824	Transaction Date		ShippingNoticeItem.Actua lDeliveryDate	
Н	7	824	Contract Number		SalesPlan.PlanSeqNo	
N	1	824	Header record code (N)		Edi824.HeadRecCode	
N	2	824	Operator ID at time of release	FJ	Edi856.OperatorIdRel	
N	3	824	Prime Contractor Site Name	PG	ShippingOrder.PCCName	
N	4	824	Prime Contractor Site Address, line 1		ShippingOrder.PCCAddr1&2	
N	5	824	Prime Contractor Site City		ShippingOrder.PCCCity	
N	6	824	Prime Contractor Site State		ShippingOrder.PCCState	
N	7	824	Prime Contractor Site Postal Code		ShippingOrder.PCCZip	
N	8	824	Prime Contractor Country		ShippingOrder.PCCCountry	
N	9	824	Administered By Site Name	NG	Customer.CustName	
N	10	824	Administered By Site Address, line 1		Customer.CustddrStreet1& 2	
N	11	824	Administered By Site City		Customer.CustAddrCity	
N	12	824	Administered By Site State		Customer.CustAddrCity	
N	13	824	Administered By Site Postal Code		Customer.CustAddrZip	
N	14	824	Administered By Site Country		Customer.CustAddrCountry	
N	15	824	Administrative Contact	AM	Customer.CusContact	
N	16	824	Administrative Contact Telephone	TE	Customer.CusContactTel	
N	17	824	Administrative Contact Fax	FX	Customer.CusContactFax	
N	18	824	Ship From Site Name	SF	ApparelEnterprise.Name	
N	19	824	Ship From Site Address line 1		ApparelEnterprise.Addres	
N	20	824	Ship From Site City		ApparelEnterprise.City	
N	21	824	Ship From Site State		ApparelEnterprise.State	
N	22	824	Ship From Site Postal Code		ApparelEnterprise.POBox	
N	23	824	Ship From Site Country		ApparelEnterprise.Countr y	
N	24	824	Pay By Site Name	PR	SalesPlan.PayContactName	
N	25	324	Pay By Site Address, line 1		SalesPlan.PayContactAddr	
N	26	824	Pay By Site City		SalesPlan.PayContactCity	

Table C4. ARN Industry Flat File Record Formats (Receiving Report) (Each line in the table corresponds to a field in a record.)						
REC CODE	FLD	MSG SET	Industry Name	Qual	ARN-AIMS	
N	27	824	Pay By Site State		Salesplan.PayContactStat	
N	28	824	Pay By Site Postal Code		SalesPlan.PayContactZip	
N	29	824	Pay By Country		SalesPlan.PayContactCoun try	
N	30	824	Shipped To Site Name	ST	ShipLocation.ShipLocName	
N	31	824	Ship To Site DODAAC	10	ShipLocation.ShipLocCode	
N	32	824	Clothing For Name		ShipLocation.MarkedFor	
N	33	824	Shipped To Site Address, line 1		ShipLocation.ShipLocAddr	
N	34	824	Shipped To Site City		ShipLocation.ShipLocCity	
N	35	824	Shipped To Site State		ShipLocation.ShipLocStat	
N	36	824	Shipped To Site Postal Code		ShipLocation.ShipLocZip	
N	37	824	Shipped To Country		ShipLocation.ShipLocCoun try	
L	1	824	Line item record code (L)		Edi824.LineItemrecCode	
L	2	824	Application [item] acknowledgment code		Edi824.AckCode	
L	3	824	CLIN	BV	ShippingOrderItem.ShipOrdItNo	
L	4	824	Unit Price	LI	ShippingNoticeItem.UnitP rice	
L	5	824	Quantity Shipped	39	ShippingNoticeItem.ShipI tQty	
L	6	824	Unit of Measurement Code [for quantity]		Measurement.MeasUnitCode	
L	7	824	Quantity Approved	QA	Edi824.QuantityApproved	
L	8	824	Unit of Measurement Code [for quantity]		Measurement.MeasUnitCode	
L	9	824	Receiving Note	QTY	Edi824.ReceivingNote	

Appendix D - AOPM Special Order Processes

The data flow diagrams below represent the Special Order scenarios that are addressed by AOPM. The AOPM software is intended for RICs, ROTC, Jr. ROTC, DPSC, and DAM sites. Although the applications specifically address special measurements, the intent is to include stock item orders in the applications if desired by the trading partner participants.

Flow D1: Special Measurement Area, CIIP, Ft. Jackson, SC

Diagram D1.1: Special Measurement Form

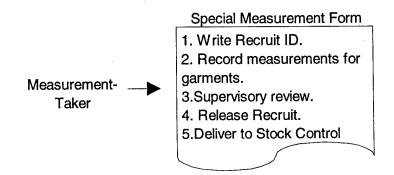


Diagram D1.2: Purchase Order Flow

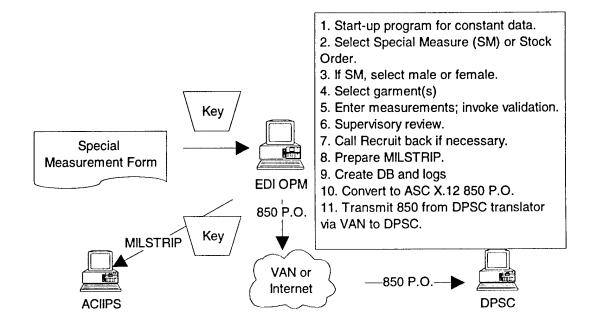
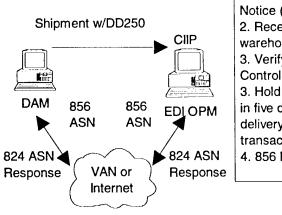


Diagram D1.3: DD250/ASN and ASN Response



- 1. Receive ASC X.12 856 Advance Ship Notice (DD250) from DAM.
- 2. Receive shipment and DD250 at the warehouse.
- 3. Verify quality and quantity at Stock Control
- 3. Hold 856 or it will release automatically in five days back to DAM as proof of delivery; use 824 as a response transaction?
- 4. 856 History DB maintained w/850 SMO

Diagram D1.4: P.O./DD250 Overall Flow

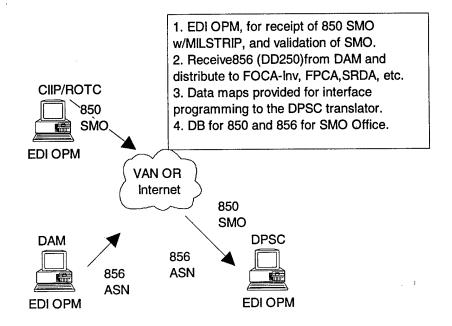


Diagram D1.5: ROTC Satellite Entry for CPB

Army ROTCs w/Computers Satellited on Consolidated Property Book (CPB)

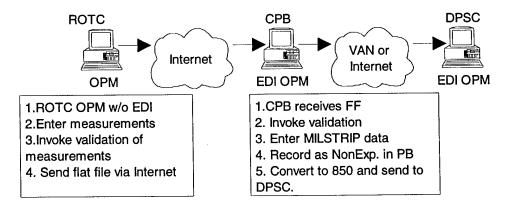


Diagram D1.6: ROTC Satellite Entry for MPB

Army ROTCs w/Computers Satellited on Manual Property Book (MPB)

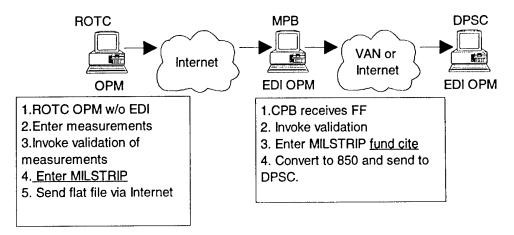
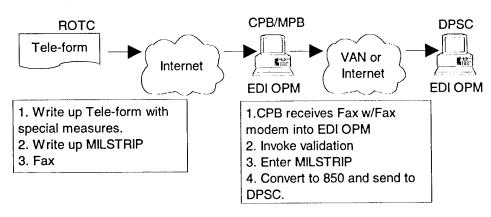


Diagram D1.7: ROTC Manual Entry for MPB or CPE

Army ROTCs w/o Computers Satellited on MPB or CPB



Flow D2: CIIP, Lackland AFB, San Antonio, TX

Diagram D2.1: Special Measurement Form

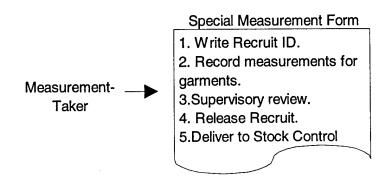


Diagram D2.2: Purchase Order Flow

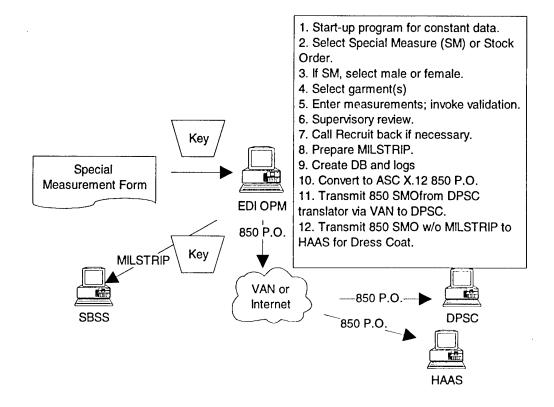
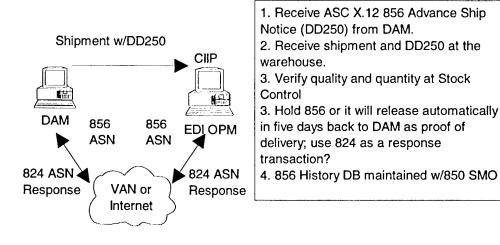
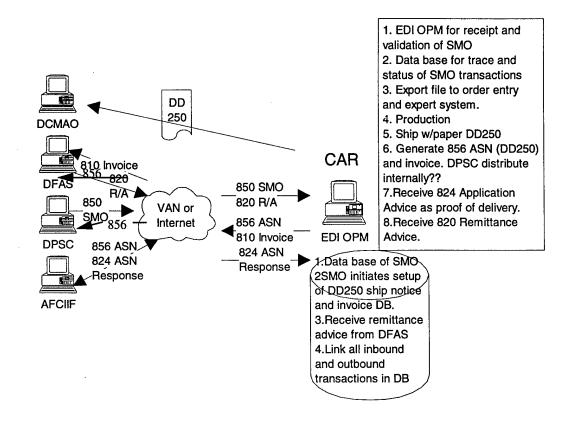


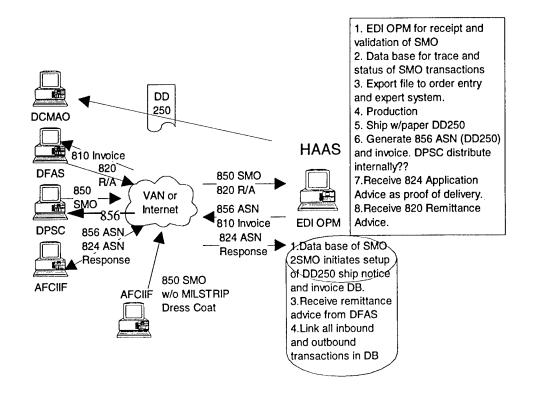
Diagram D2.3: DD250/ASN and ASN Response



Flow D3: Clemson Apparel Research (CAR) Demo Site



Flow D4: The HAAS Tailoring Company



Flow D5: Maryland Clothing Manufacturing, Inc., Baltimore, MD

